

Relief Valves (RH4 Series)

Catalog 4131-RH August 2005



Introduction

Parker RH4 Relief Valves are designed such that when the upstream pressure exceeds the closing force exerted by the spring, the lower stem opens, permitting flow through the valve. Flow through the valve increases proportionately to the increase in upstream pressure.

Features

- ▶ Pressure settings are externally adjustable while the valve is in operation. Eight different spring ranges provide greater system sensitivity and enhanced performance.
- Captured molded seat design is blow-out and chip resistant.
- Manual Override option with positive stem retraction is available for pressures up to 1500 psig (103 bar). This option permits the user to relieve upstream pressure while maintaining the predetermined cracking pressure.
- Color coded springs and labels indicate spring cracking range.
- Lock wire feature secures a given pressure setting.

Specifications

Working Pressure

Up to 6000 psig (414 bar) CWP. Up to 8000 psig (552 bar) during relief with no internal seal damage.

Cracking Pressure

Eight springs, from 50 psig to 6000 psig in the following ranges: 50-350 psig, 350-750 psig, 750-1500 psig, 1500-2250 psig, 2250-3000 psig, 3000-4000 psig, 4000-5000 psig, 5000-6000 psig (See table on page 3 for bar equivalents).

Temperature Rating

Buna-N Rubber	30°F to +225°F (-34°C to +107°C)
Highly Fluorinated Fluor	ocarbon Rubber
	20°F to +200°F (-29°C to +93°C)
Ethylana Dranylana Dub	har

=,
-70°F to +275°F (-57°C to +135°C)
Fluorocarbon Rubber10°F to +400°F (-23°C to +204°C)
Neoprene Rubber45°F to +250°F (-43°C to +121°C)

Flow Calculations

Inl Pres		Pressure Drop ∆ P		Wa @ 60°F		Air @ 60°F (16°C)		
psig	bar	psig	bar	gpm	m³/hr	scfm	m³/hr	
100	7	1 10 50	0.1 0.7 3.5	0.4 1.3 2.9	0.1 0.3 0.7	4.3 13.2 24.2	7.0 21.0 37.3	
1000	69	10 100 500	0.7 6.9 34.5	1.3 4.1 9.2	0.3 0.9 2.1	40.9 123.5 219.1	69.0 208.4 368.6	
3000	207	100 1000 1500	6.9 69.0 103.4	4.1 13.0 15.9	0.9 2.9 3.6	220.1 590.8 652.1	373.5 1002.4 1105.7	
6000	413	1000 2000 3000	69.0 137.9 206.8	13.0 18.3 22.5	2.9 4.2 5.1	916.8 1179.7 1301.6	1556.2 2001.3 2207.0	

Available End Connections

Z - Single ferrule CPI™ compression port



M - ANSI/ASME B1.20.1, External pipe threads



KM - British Standard BS 21 (ISO 7-1), External pipe threads



A - Two ferrule A-LOK® compression port



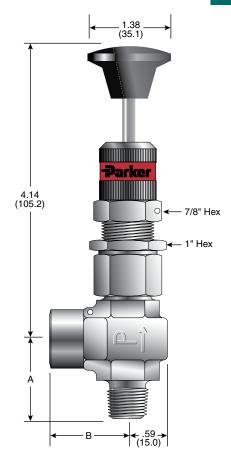
F - ANSI/ASME B1.20.1, Internal pipe threads



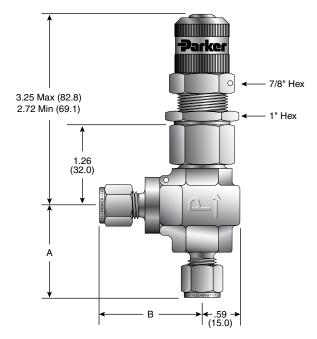
KF - British Standard BS 21(ISO 7-1), Internal pipe threads







() Denotes dimensions in millimeters



Model Shown: 4M4F-RH4A-VT-SS-MN-K2

Model Shown: 4A-RH4A-BNT-SS-K1

Flow Data / Dimensions

	End Connections			Flow Data				Dimensions †			
Basic Part	(Inlet) (Outlet)		Ori	rifice $C_{_{_{\! \!$		$x_{\scriptscriptstyle T}^{\ddagger}$	A		В		
Number	Port 1	Port 2	Inch	mm			inch	mm	inch	mm	
4A-RH4A 4Z-RH4A 4M4A-RH4A 4M4Z-RH4A 4M4F-RH4A	1/4" A-LOK® Compression 1/4" CPI™ Compression 1/4" Male NPT 1/4" Male NPT 1/4" Male NPT	1/4" A-LOK® Compression 1/4" CPI™ Compression 1/4" A-LOK® Compression 1/4" CPI™ Compression 1/4" Female NPT					1.44 1.44 1.19 1.19 1.19	36.6 36.6 30.2 30.2 30.2	1.60 1.60 1.60 1.60 1.17	40.6 40.6 40.6 40.6 29.7	
4KF-RH4A 4KM-RH4A M6A-RH4A M6Z-RH4A M8A-RH4A M8Z-RH4A	1/4" Female BSP/ISO Tapered 1/4" Male BSP/ISO Tapered 6mm A-LOK® Compression 6mm CPI™ Compression 8mm A-LOK® Compression 8mm CPI™ Compression	1/4" Female BSP/ISO Tapered 1/4" Male BSP/ISO Tapered 6mm A-LOK® Compression 6mm CPI™ Compression 8mm A-LOK® Compression 8mm CPI™ Compression	0.14	3.6	0.41	0.67	1.19 1.19 1.44 1.44 1.44 1.44	30.2 30.2 36.6 36.6 36.6 36.6	1.17 1.17 1.60 1.60 1.60 1.60	29.7 29.7 40.6 40.6 40.6 40.6	

[†] For CPI™ and A-LOK®, dimensions are measured with nuts in the finger tight position.

Spring Kits

Kit Part Number	Cracking Pressure Range (psig)	Cracking Pressure Range (bar)	Color Code
KIT-RH4SP-50-350	50-350	3.4-24.1	Gray
KIT-RH4SP-350-750	350-750	24.1-51.7	Red
KIT-RH4SP-750-1500	750-1500	51.7-103.4	Orange
KIT-RH4SP-1500-2250	1500-2250	103.4-155.1	Yellow
KIT-RH4SP-2250-3000	2250-3000	155.1-206.8	Light Green
KIT-RH4SP-3000-4000	3000-4000	206.8-275.8	Light Blue
KIT-RH4SP-4000-5000	4000-5000	275.8-344.7	Violet
KIT-RH4SP-5000-6000	5000-6000	344.7-413.7	Lemon Yellow



Spring Kit Contains: Spring Coded label PTFE washers Locking wire / lead seal Installation Instructions

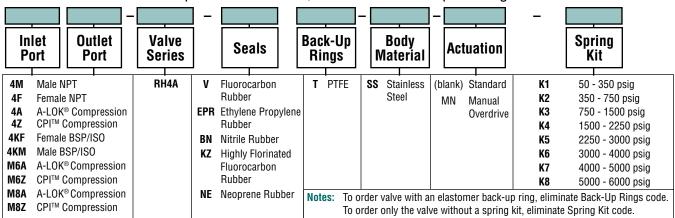


[‡] Tested in accordance with ISA S75.02. Gas flow will be choked when P_1 - P_2 / P_1 = x_T .

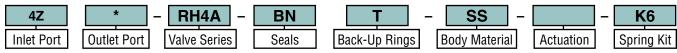
How to Order

The correct part number is easily derived from the following number sequence. The eight product characteristics required are coded as shown below.

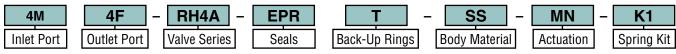
*Note: If the inlet and outlet ports are the same, eliminate the outlet port designator.



Examples:



Describes an RH4A Series externally adjustable relief valve equipped with 1/4" CPI™ compression inlet and outlet ports, Nitrile seals, PTFE back-up ring, stainless steel construction, and a 3000 to 4000 psig (206.8 to 275.8 bar) spring kit.



Describes an RH4A Series externally adjustable relief valve equipped with 1/4" male NPT inlet port, 1/4" female NPT outlet port, ethylene propylene seals, PTFE back-up ring, stainless steel construction, manual override option, and a 50 to 350 psig (3.4 to 24.1 bar) spring kit.

Seal Kits

Seal Kit Order Number	Seat / Seal Material
KIT-RH4-VT	Fluorocarbon Rubber
KIT-RH4-BNT	Nitrile Rubber
KIT-RH4-EPRT	Ethylene Propylene Rubber
KIT-RH4-NET	Neoprene Rubber
KIT-RH4-KZT	Highly Fluorinated
	Fluorocarbon Rubber

Seal Kit Contains:

Stem Seal
Bonnet Seal
PTFE Back-Up Ring
Lower Stem Assembly
Maintenance Instructions



WARNING

FAILURE, IMPROPER SELECTION OR IMPROPER USE OF THE PRODUCTS AND/OR SYSTEMS DESCRIBED HEREIN OR RELATED ITEMS CAN CAUSE DEATH, PERSONAL INJURY AND PROPERTY DAMAGE.

This document and other information from Parker Hannifin Corporation, its subsidiaries and authorized distributors provide product and/or system options for further investigation by users having technical expertise. It is important that you analyze all aspects of your application and review the information concerning the product or system in the current product catalog. Due to the variety of operating conditions and applications for these products or systems, the user, through its own analysis and testing, is solely responsible for making the final selection of the products and systems and assuring that all performance, safety and warning requirements of the application are met.

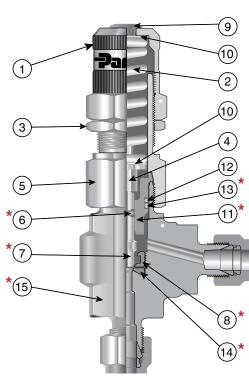
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Offer of Sale

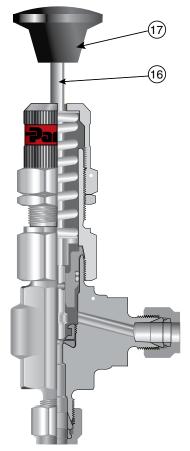
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Model Shown: 4A-RH4A-BNT-SS-K1



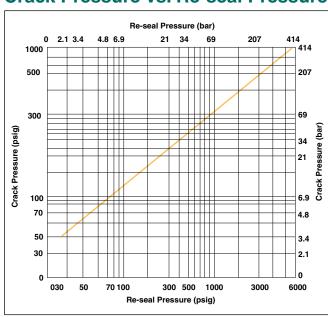
Model Shown: 4A-RH4A-VT-SS-MN-K2

Materials of Construction

Part No.	Part Description	Material		
1	Cap	ASTM A 479 Type 316		
2	Spring	17-7 Stainless Steel		
3	Locknut	316 Stainless Steel		
4	Upper Stem	ASTM A 479 Type 316		
5	Bonnet	ASTM A 479 Type 316		
*6	Stem Seal	*Fluorocarbon Rubber		
*7	Lower Stem	ASTM A 479 Type 316		
*8	Seat Retainer	ASTM A 479 Type 316		
9	Plug	Zinc Coated Steel		
10	Washer	PTFE		
*11	Stem Guide	ASTM A 479 Type 316		
12	Back-up Ring	PTFE		
*13	Body Seal	*Fluorocarbon Rubber		
*14	Seat	*Fluorocarbon Rubber		
*15	Valve Body	ASTM A 182 Type F316		
16	Handle Stem	ASTM A 479 Type 316		
17	Handle	Phenolic		

^{*}Wetted Parts

Crack Pressure vs. Re-seal Pressure



Note: Valves which are not actuated for a period of time may initially crack at higher than set crack pressures.

Note: To determine MPa, multiply bar by 0.1



^{*}Optional seat and seal materials are located in How to Order section. Lubrication: Perfluorinated polyether.

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