



FACILITY REGULATORS

Microelectronics Product Line

Catalog 4509/USA
October 2003



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IR4000 Series

SS High Pressure Regulator Internally Threadless Design



Parker Hannifin Corporation's Veriflo Division presents the IR4000 Series internally threadless pressure regulator for instrument/analyzer and semiconductor applications. The internal threadless design minimizes purge times, and reduces carrier and calibration gas usage. The IR4000's seat materials meet the requirements for corrosive and/or higher temperature media requirements.

Instrument applications include gas management systems in petrochemical/refineries and process analyzer systems. Semiconductor applications include general purpose gas management (Air, Clean Dry Air (CDA), and Plant Nitrogen).

The IR4000 is a high pressure regulator that can be ordered with a variety of options to meet a wide range of system design requirements.



materials of construction

Wetted

Body 316L Stainless Steel,
Hastelloy C-22®, Monel®
Compression Member Inconel®
Diaphragm Hastelloy C-22®
Poppet Elgiloy®
Poppet Spring Inconel®
Carrier Stainless Steel*, Hastelloy C-22®
Back-up Washer Hastelloy C-22®
Seat PCTFE, PEEK™ or Vespel®
Back-up O-ring Viton®, optional Teflon®
Inlet Screen/Filter 316L Stainless Steel,
Hastelloy C-22® (Hastelloy®, Monel® bodies)

Non-Wetted

Cap Nickel Plated Brass,
optional Stainless Steel
Nut 316 Stainless Steel, Nickel Plated Brass†
Knob (black) ABS Plastic

operating conditions

Maximum inlet 4000 psig (276 barg)
Outlet 1-10 psig† (.7 barg), 2-30 psig (2 barg),
3-60 psig (4 barg), 4-100 psig (7 barg),
5-250 psig (17 barg), 10-500 psig (35 barg)

Temperature:

PCTFE -40°F to 150°F (-40°C to 65°C)
PEEK™ -40°F to 275°F (-40°C to 135°C)
Vespel® -40°F to 500°F (-40°C to 260°C)

functional performance

Flow capacity:

Standard $C_v = .06$
Optional $C_v = .02, .15†$
(SEMI Flow Coefficient Test #F-32-0998)

Design Proof Pressure 6000 psig (414 barg)
Design Burst Pressure 12000 psig (828 barg)

Maximum Inboard Design

Leak Rate $< 2 \times 10^{-8}$ scc/sec HE

Supply Pressure Effect:

.02 C_v 23 psig per 100 psig
(.016 barg per 7 barg)
.06 C_v 6 psig per 100 psig
(.04 barg per 7 barg)
.15 C_v 1.5 psig per 100 psig
(.1 barg per 7 barg)

internal volume

4.0 cc without fittings

approximate weight

1.5 lbs (.7 kg)

* Proprietary Carpenter Stainless Steel with corrosion resistance equal or better than 316 Stainless Steel.

† Refer to Range Table for specific information.

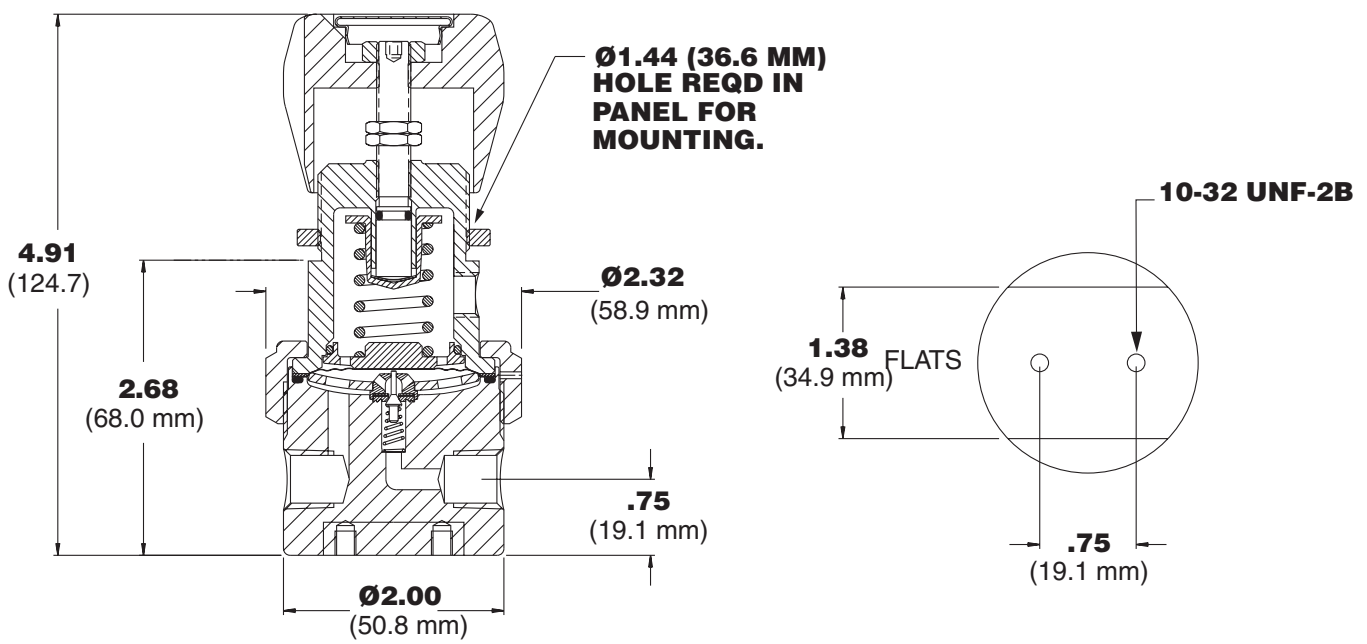
†† Nickel Plated Brass for PCTFE seat.

IR4000 Series

Product Features and Benefits

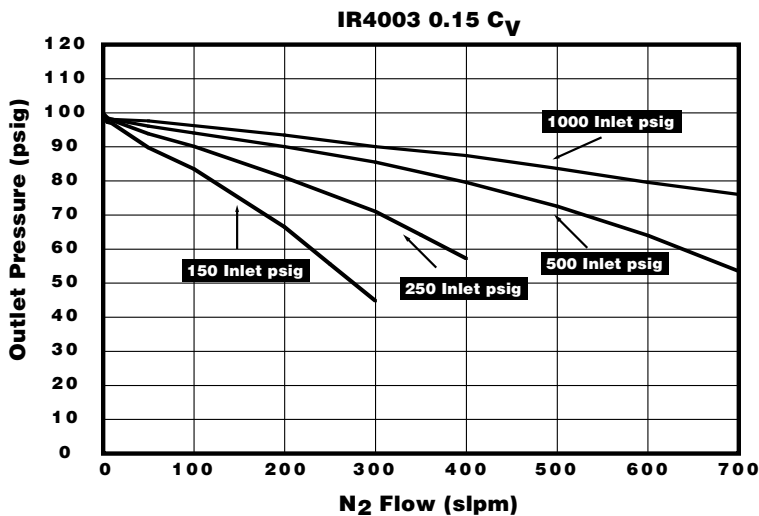
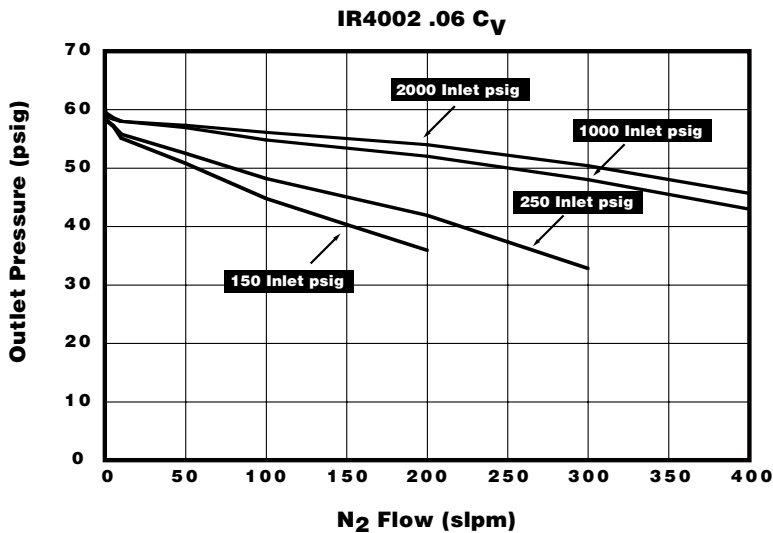
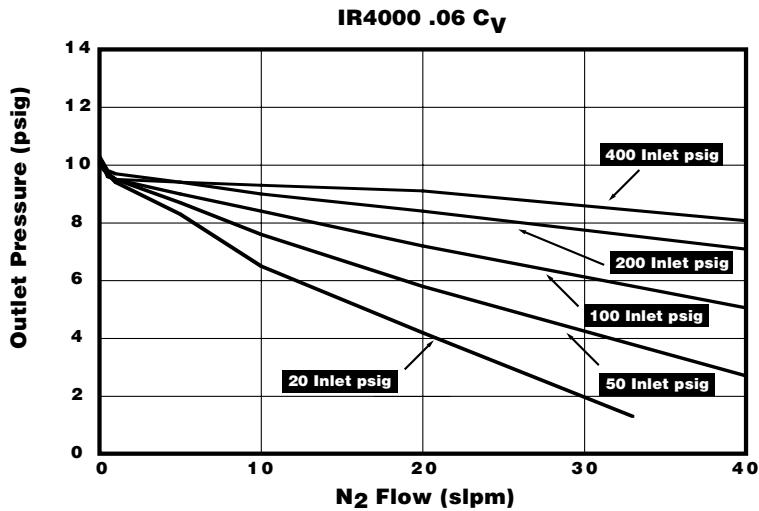
- ▶ Unique patented compression member loads the seal to the body without requiring a threaded nozzle or additional seals to atmosphere.
- ▶ Selection of seat materials for media compatibility and temperature applications.
- ▶ Meets NACE Standard MR0175.
- ▶ O₂ Cleaned.
- ▶ Fully swept design.
- ▶ Internally threadless seat design promotes long seat life.
- ▶ Convoluted, Hastelloy C-22[®] diaphragm provides high corrosion resistance and increases cycle life.
- ▶ Positive upward and downward stops increases cycle life by preventing over stroking of the diaphragm.
- ▶ Low internal volume reduces cycle and purge time.
- ▶ Captured bonnet allows for safety venting.
- ▶ Standard units can be dome loaded (with clean dry air or nitrogen).
- ▶ The use of Inconel[®], Hastelloy C-22[®], and Elgiloy[®] provide superior corrosion resistance and high repeatability.
- ▶ Close tolerances and tight alignment of moving components minimize hysteresis.
- ▶ Unique carrier design disperses gas uniformly through the regulator to improve purging.

Dimensional Drawing

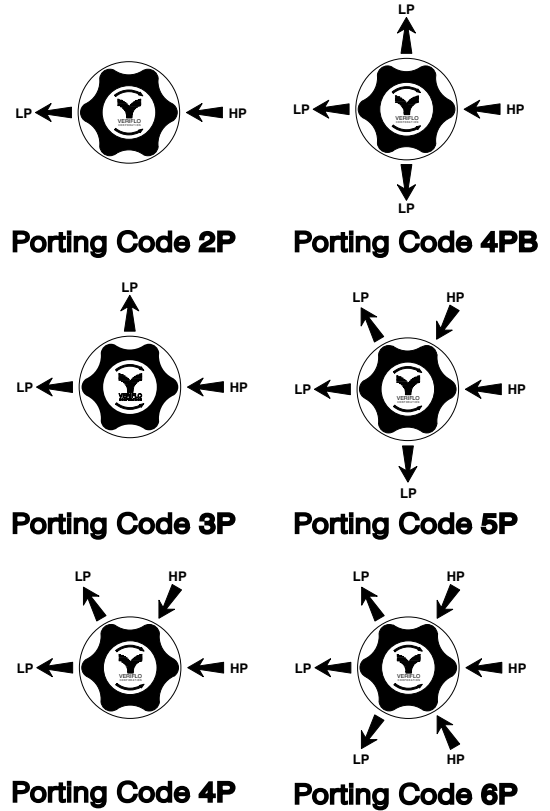


IR4000 Series

Flow Curves



Porting Configurations

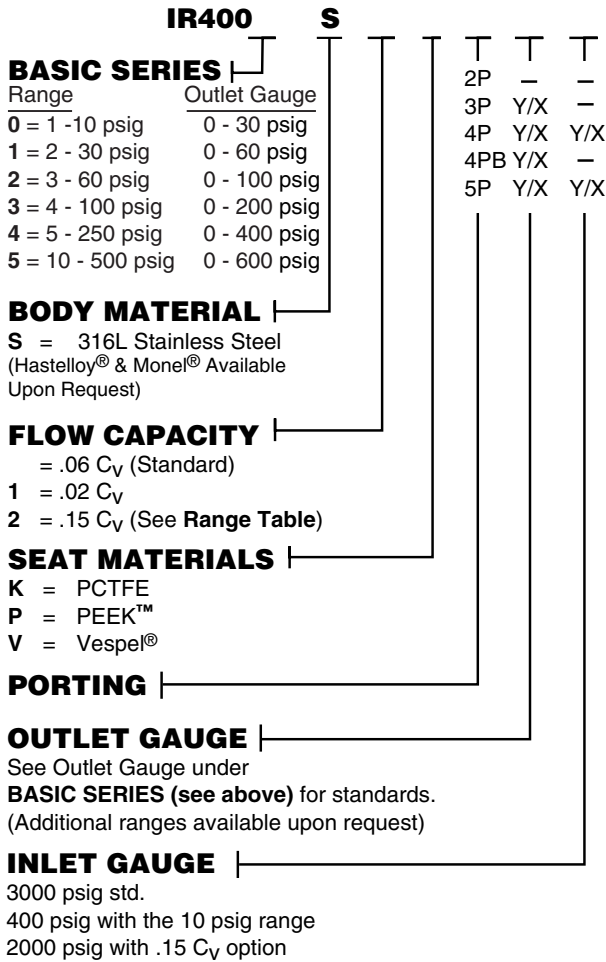


Gauge Index

2P	No Gauge Ports
3P	One gauge Port
4P	Two gauge Ports
4PB	One Gauge Port
5P	Two Gauge Ports
6P	Two Gauge Ports

IR4000 Series

Ordering Information



BASIC SERIES

Range	Outlet Gauge
0 = 1 - 10 psig	0 - 30 psig
1 = 2 - 30 psig	0 - 60 psig
2 = 3 - 60 psig	0 - 100 psig
3 = 4 - 100 psig	0 - 200 psig
4 = 5 - 250 psig	0 - 400 psig
5 = 10 - 500 psig	0 - 600 psig

BODY MATERIAL

S = 316L Stainless Steel
(Hastelloy® & Monel® Available Upon Request)

FLOW CAPACITY

- = .06 C_v (Standard)
- 1** = .02 C_v
- 2** = .15 C_v (See Range Table)

SEAT MATERIALS

- K** = PCTFE
- P** = PEEK™
- V** = Vespel®

PORTING

OUTLET GAUGE

See Outlet Gauge under **BASIC SERIES** (see above) for standards. (Additional ranges available upon request)

INLET GAUGE

- 3000 psig std.
- 400 psig with the 10 psig range
- 2000 psig with .15 C_v option

NOTE:

Outlet Valve: Compression End Connection On Outlet (A-Lok, CPI) Can Be Substituted for NPTF Connection Upon Request.

ORDERING REGULATORS WITHOUT GAUGES

Example #1

IR4003SK2P4B (No X required for gauges, inlet & outlet ports only)

Example #2

IR4003SK3PX4B (One X for gauge port)

Example #3

IR4003SK4PBX4B (One X for gauge port)

Example #4

IR4003SK4PXX4B (Two X's for gauge ports)

* Do not exceed the rated pressure of the CGA connection

Hastelloy C-22® is a registered trademark of Haynes International, Inc.
PEEK™ is a trademark of Victrex plc.
Inconel® and Monel® are registered trademarks of Inco Alloys International.
Elgiloy® is a registered trademark of Elgiloy Company.
Viton® is a registered trademark of DuPont Dow Elastomers.
Teflon® is a registered trademark of DuPont Company.

CGA#*

- 320
- 330
- 350
- 510
- 580
- 590
- Additional Configurations Available Upon Request

OPTIONAL FEATURES (See Notes)

- L** = Teflon® Back-Up O-Ring (PCTFE & PEEK™ seat only)
- R** = Relief Valve (4PB and 5P Only)
- V** = Outlet Valve NOVAS44MF(STD)(See Notes)

Please select ONE or NONE of the following:

- D** = Dome Loaded
- G** = Tamper Proof
- M** = Metal Knob(Black)

For optional color knobs consult factory

Note: PANEL MOUNT OPTION:
Order Panel Nut Ring P/N 41900363 as separate line item.

PORT MOUNTING

- B** = .75 (19.1) port height w/ .75 (19.1) mounting hole pattern.
- (Additional Port Mounting available on request)

PORT STYLE

- 4** = 1/4" NPT Female Standard
- Other = (Additional sizes available upon request)

Model Basic Series	Range Table		
	Max Inlet PSIG		
	C _v		
	.06	.02	.15
IR4000	400	400	400
IR4001	4000	4000	1250
IR4002	4000	4000	1250
IR4003	4000	4000	1250
IR4004	4000	4000	1250
IR4005	4000	4000	1250



IR4200 Series

**Brass High Pressure
Regulator Internally
Threadless Design**



Parker Hannifin Corporation's Veriflo Division presents the IR4200 Series internally threadless pressure regulator for instrument/analyzer and semiconductor applications. The internal threadless design minimizes purge times, and reduces carrier and calibration gas usage.

Instrument applications include gas management systems in petrochemical/refineries and process analyzer systems. Semiconductor applications include general purpose gas management (Air, Clean Dry Air (CDA), and Plant Nitrogen).

The IR4200 is a high pressure regulator that can be ordered with a variety of options to meet a wide range of system design requirements.



▶ **materials of construction**

Wetted

Body Brass, Nickel Plated Brass
 Compression Member Inconel®
 Diaphragm Hastelloy C-22®
 Poppet Phosphor Bronze
 Poppet Spring Inconel®
 Carrier Stainless Steel*
 Back-up Washer Phosphor Bronze
 Seat PCTFE
 Back-up O-ring Viton®
 Inlet Screen/Filter Copper and
 Phosphor Bronze

Non-Wetted

Cap Nickel Plated Brass
 Nut Nickel Plated Brass
 Knob (black) ABS Plastic

▶ **operating conditions**

Maximum inlet 4000 psig (276 barg)
 Outlet . . . 1-10 psig† (.7 barg), 2-30 psig (2 barg),
 3-60 psig (4 barg), 4-100 psig (7 barg),
 5-250 psig (17 barg), 10-500 psig (35 barg)

Temperature:
 PCTFE -40°F to 140°F (-40°C to 60°C)

▶ **functional performance**

Flow capacity:
 Standard $C_v = .06$
 Optional $C_v = .02, .15†$
 (SEMI Flow Coefficient Test #F-32-0998)

Design Proof Pressure 6000 psig (414 barg)
 Design Burst Pressure 12000 psig (828 barg)

Maximum Inboard Design
 Leak Rate $< 2 \times 10^{-8}$ scc/sec HE

Supply Pressure Effect:
 .02 C_v 23 psig per 100 psig
 (.016 barg per 7 barg)
 .06 C_v 6 psig per 100 psig
 (.04 barg per 7 barg)
 .15 C_v 1.5 psig per 100 psig
 (.1 barg per 7 barg)

▶ **internal volume**

4.0 cc without fittings

▶ **approximate weight**

1.5 lbs (.7 kg)

* Proprietary Carpenter Stainless Steel with corrosion resistance equal or better than 316 Stainless Steel.

† Refer to Range Table for specific information.

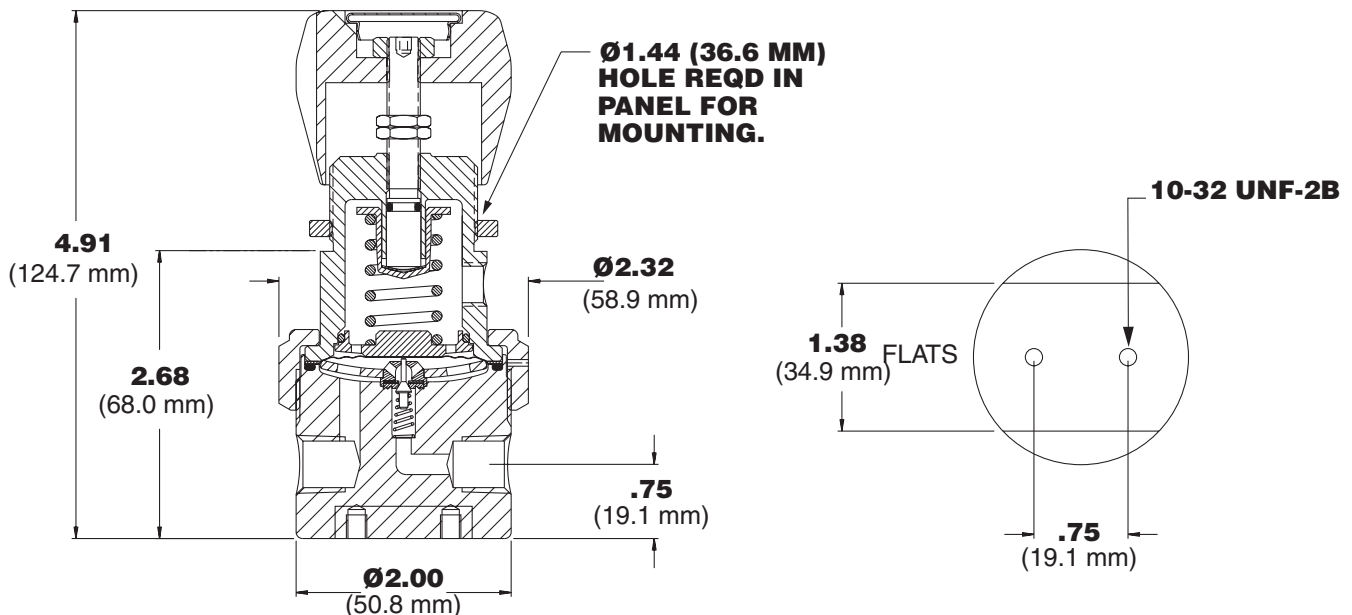


IR4200 Series

Product Features and Benefits

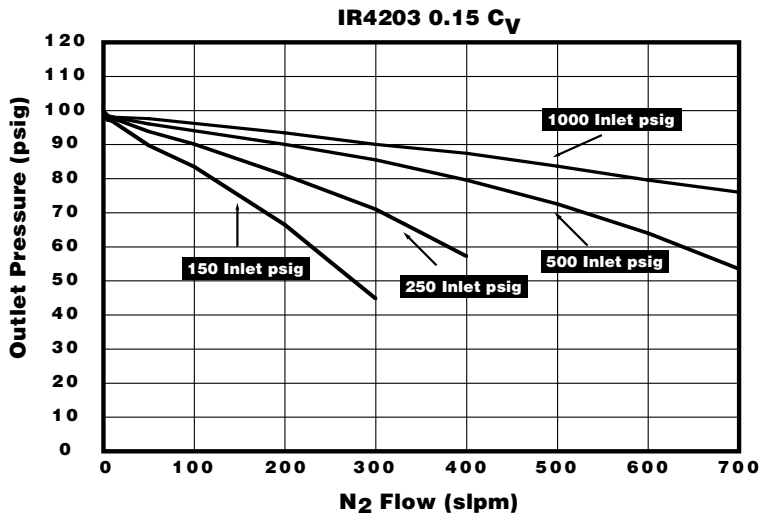
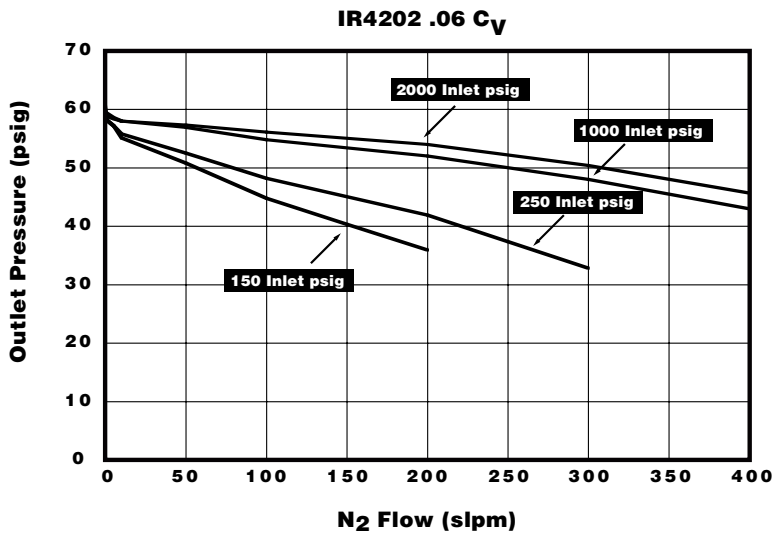
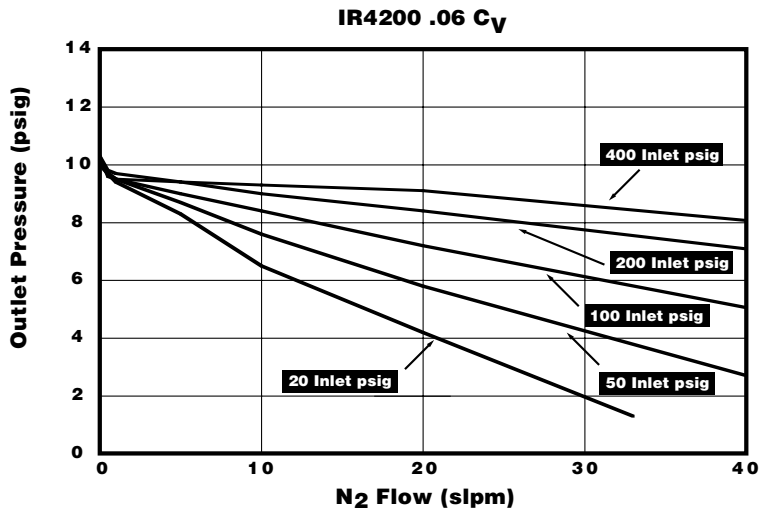
- ▶ Unique patented compression member loads the seal to the body without requiring a threaded nozzle or additional seals to atmosphere.
- ▶ O₂ Cleaned.
- ▶ Fully swept design.
- ▶ Internally threadless seat design include promotes long seat life.
- ▶ Convoluted, Hastelloy C-22® diaphragm provides high corrosion resistance and increases cycle life.
- ▶ Positive upward and downward stops increases cycle life by preventing over stroking of the diaphragm.
- ▶ Low internal volume reduces cycle and purge time.
- ▶ Captured bonnet allows for safety venting.
- ▶ Standard units can be dome loaded (with clean dry air or nitrogen).
- ▶ The use of Inconel® and Hastelloy®, provide superior corrosion resistance and high repeatability.
- ▶ Close tolerances and tight alignment of moving components minimize hysteresis.
- ▶ Unique carrier design disperses gas uniformly through the regulator to improve purging.

Dimensional Drawing

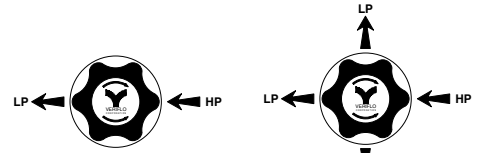


IR4200 Series

Flow Curves

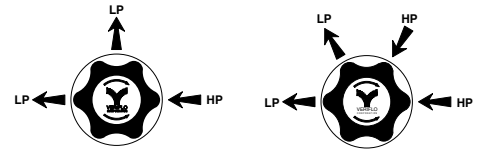


Porting Configurations



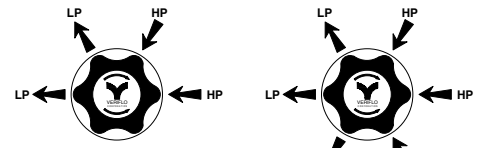
Porting Code 2P

Porting Code 4PB



Porting Code 3P

Porting Code 5P



Porting Code 4P

Porting Code 6P

Gauge Index

2P	No Gauge Ports
3P	One gauge Port
4P	Two gauge Ports
4PB	One Gauge Port
5P	Two Gauge Ports
6P	Two Gauge Ports

IR4200 Series

Ordering Information

IR420	B	K	4	B
BASIC SERIES			2P	—
Range	Outlet Gauge		3P	Y/X
0 = 1 - 10 psig	0 - 30 psig		4P	Y/X
1 = 2 - 30 psig	0 - 60 psig		4PB	Y/X
2 = 3 - 60 psig	0 - 100 psig		5P	Y/X
3 = 4 - 100 psig	0 - 200 psig			
4 = 5 - 250 psig	0 - 400 psig			
5 = 10 - 500 psig	0 - 600 psig			

BODY MATERIAL

B = Brass

FLOW CAPACITY

= .06 C_v (Standard)

1 = .02 C_v

2 = .15 C_v (See Range Table)

SEAT MATERIALS

K = PCTFE

PORTING

OUTLET GAUGE

See Outlet Gauge under

BASIC SERIES (see above) for standards.
(Additional ranges available upon request)

INLET GAUGE

3000 psig std.

400 psig with the 10 psig range

2000 psig with .15 C_v option

NOTE:

Outlet Valve: Compression End Connection On Outlet
(A-Lok, CPI) Can Be Substituted for NPTF Connection
Upon Request.

ORDERING REGULATORS WITHOUT GAUGES

Example #1

IR4203BK2P4B (No X required for gauges,
inlet & outlet ports only)

Example #2

IR4203BK3PX4B (One X for gauge port)

Example #3

IR4203BK4PBX4B (One X for gauge port)

Example #4

IR4203BK4PXX4B (Two X's for gauge ports)

* Do not exceed the rated pressure of the CGA connection

Elgiloy® is a registered trademark of Elgiloy Company.

VespeI® and Teflon® are registered trademarks of DuPont Company.

Viton® is a registered trademark of DuPont Dow Elastomers.

Teflon® is a registered trademark of DuPont Company.

CGA#*

320

330

350

510

580

590

Additional Configurations
Available Upon Request

OPTIONAL FEATURES (See Notes)

N = Nickel Plate

R = Relief Valve (4PB and 5P Only)

V = Outlet Valve NOVAB44MF(STD)(See Notes)

Please select ONE or NONE of the following:

D = Dome Loaded

G = Tamper Proof

M = Metal Knob(Black)

For optional color knobs consult factory

Note: PANEL MOUNT OPTION:

Order Panel Nut Ring P/N 41900363
as separate line item.

PORT MOUNTING

B = .75 port height w/ .75 mounting
hole pattern

PORT STYLE

4 = 1/4" NPT Female Standard

Other = (Additional sizes available upon request)

Range Table

Model Basic Series	Max Inlet PSIG		
	C _v		
	.06	.02	.15
IR4200	400	400	400
IR4201	4000	4000	1250
IR4202	4000	4000	1250
IR4203	4000	4000	1250
IR4204	4000	4000	1250
IR4205	4000	4000	1250

IR4000W Series

**Welded High Pressure
Regulator Internally
Threadless Design**



Parker Hannifin Corporation's Veriflo Division presents the IR4000W Series internally threadless pressure regulator for instrument/analyzer and semiconductor applications. The internal threadless design minimizes purge times, and reduces carrier and calibration gas usage. The IR4000W's seat materials meet the requirements for corrosive and/or higher temperature media requirements.

Instrument applications include gas management systems in petrochemical/refineries and process analyzer systems. Semiconductor applications include general purpose gas management (Air, Clean Dry Air (CDA), and Plant Nitrogen).

The IR4000W is a high pressure regulator that can be ordered with a variety of options to meet a wide range of system design requirements.



materials of construction

Wetted

Body	316L Stainless Steel, Hastelloy C-22 [®]
Compression Member	Inconel [®]
Diaphragm	Hastelloy C-22 [®]
Poppet	Elgiloy [®]
Poppet Spring	Inconel [®]
Carrier	Stainless Steel*, Hastelloy C-22 [®]
Back-up Washer	Hastelloy C-22 [®]
Seat	PCTFE, PEEK [™] or Vespel [®]
Back-up O-ring	Viton [®] , optional Teflon [®]
Inlet Screen/Filter	316L Stainless Steel, Hastelloy C-22 [®]

Non-Wetted

Cap	Nickel Plated Brass, optional Stainless Steel
Nut	316 Stainless Steel, Nickel Plated Brass ^{††}
Knob (black)	ABS Plastic

operating conditions

Maximum inlet	4000 psig (276 barg)
Outlet	1-10 psig [†] (.7 barg), 2-30 psig (2 barg), 3-60 psig (4 barg), 4-100 psig (7 barg), 5-250 psig (17 barg), 10-500 psig (35 barg)

Temperature:

PCTFE	-40°F to 150°F (-40°C to 65°C)
PEEK [™]	-40°F to 275°F (-40°C to 135°C)
Vespel [®]	-40°F to 500°F (-40°C to 260°C)

functional performance

Flow capacity:

Standard	C _v = .06
Optional	C _v = .02, .15 [†]

(SEMI Flow Coefficient Test #F-32-0998)

Design Proof Pressure	6000 psig (414 barg)
Design Burst Pressure	12000 psig (828 barg)

Maximum Inboard Design

Leak Rate	< 2 x 10 ⁻⁸ scc/sec HE
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Supply Pressure Effect:

.02 C _v	.23 psig per 100 psig (.016 barg per 7 barg)
.06 C _v	.6 psig per 100 psig (.04 barg per 7 barg)
.15 C _v	1.5 psig per 100 psig (.1 barg per 7 barg)

internal volume

4.0 cc without fittings

approximate weight

1.5 lbs (.7 kg)

* Proprietary Carpenter Stainless Steel with corrosion resistance equal or better than 316 Stainless Steel.

† Refer to Range Table for specific information.

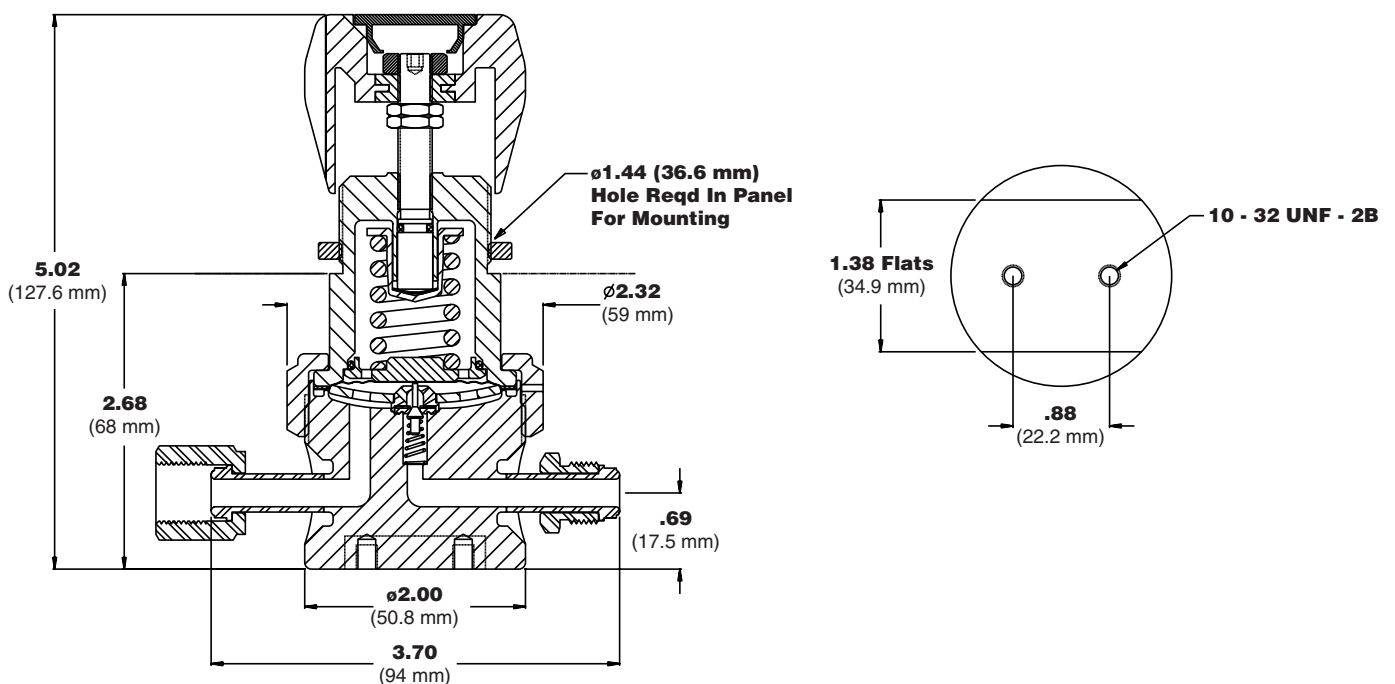
†† Nickel Plated Brass for PCTFE seat.

IR4000W Series

Product Features and Benefits

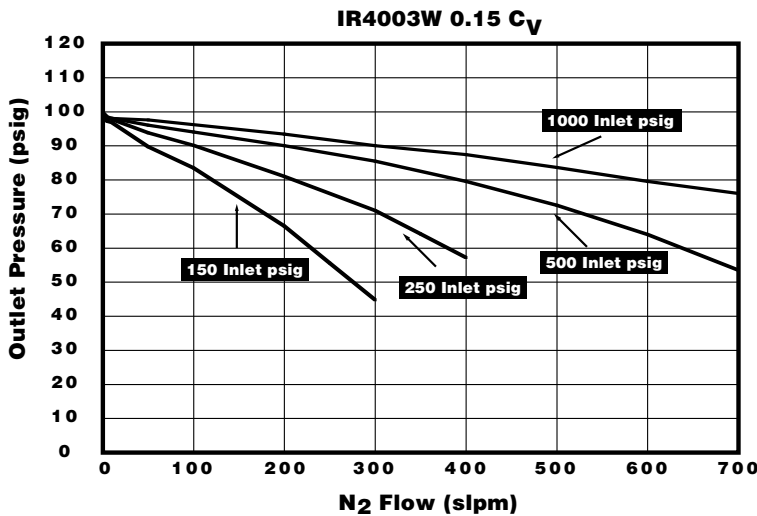
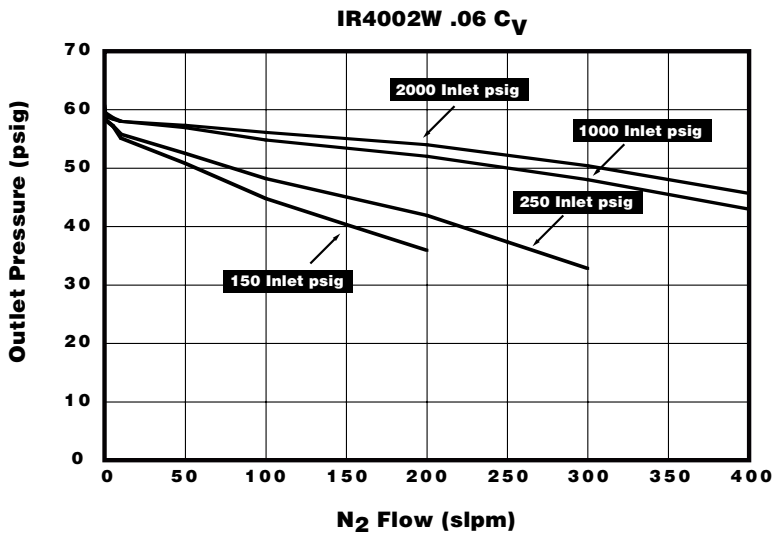
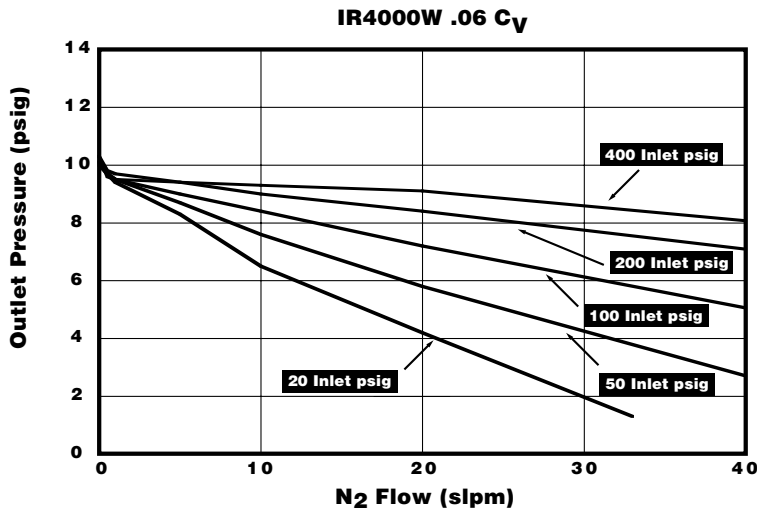
- ▶ Unique patented compression member loads the seal to the body without requiring a threaded nozzle or additional seals to atmosphere.
- ▶ Selection of seat materials for media compatibility and temperature applications.
- ▶ Meets NACE Standard MR0175.
- ▶ O₂ Cleaned.
- ▶ Fully swept design.
- ▶ Internally threadless seat design promotes long seat life.
- ▶ Convoluted, Hastelloy C-22[®] diaphragm provides high corrosion resistance and increases cycle life.
- ▶ Positive upward and downward stops increases cycle life by preventing over stroking of the diaphragm.
- ▶ Low internal volume reduces cycle and purge time.
- ▶ Captured bonnet allows for safety venting.
- ▶ Standard units can be dome loaded (with clean dry air or nitrogen).
- ▶ The use of Inconel[®], Hastelloy C-22[®], and Elgiloy[®] provide superior corrosion resistance and high repeatability.
- ▶ Close tolerances and tight alignment of moving components minimize hysteresis.
- ▶ Unique carrier design disperses gas uniformly through the regulator to improve purging.

Dimensional Drawing

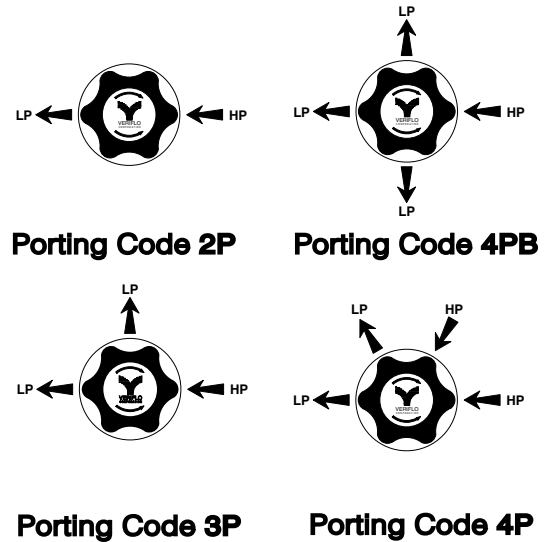


IR4000W Series

Flow Curves



Porting Configurations

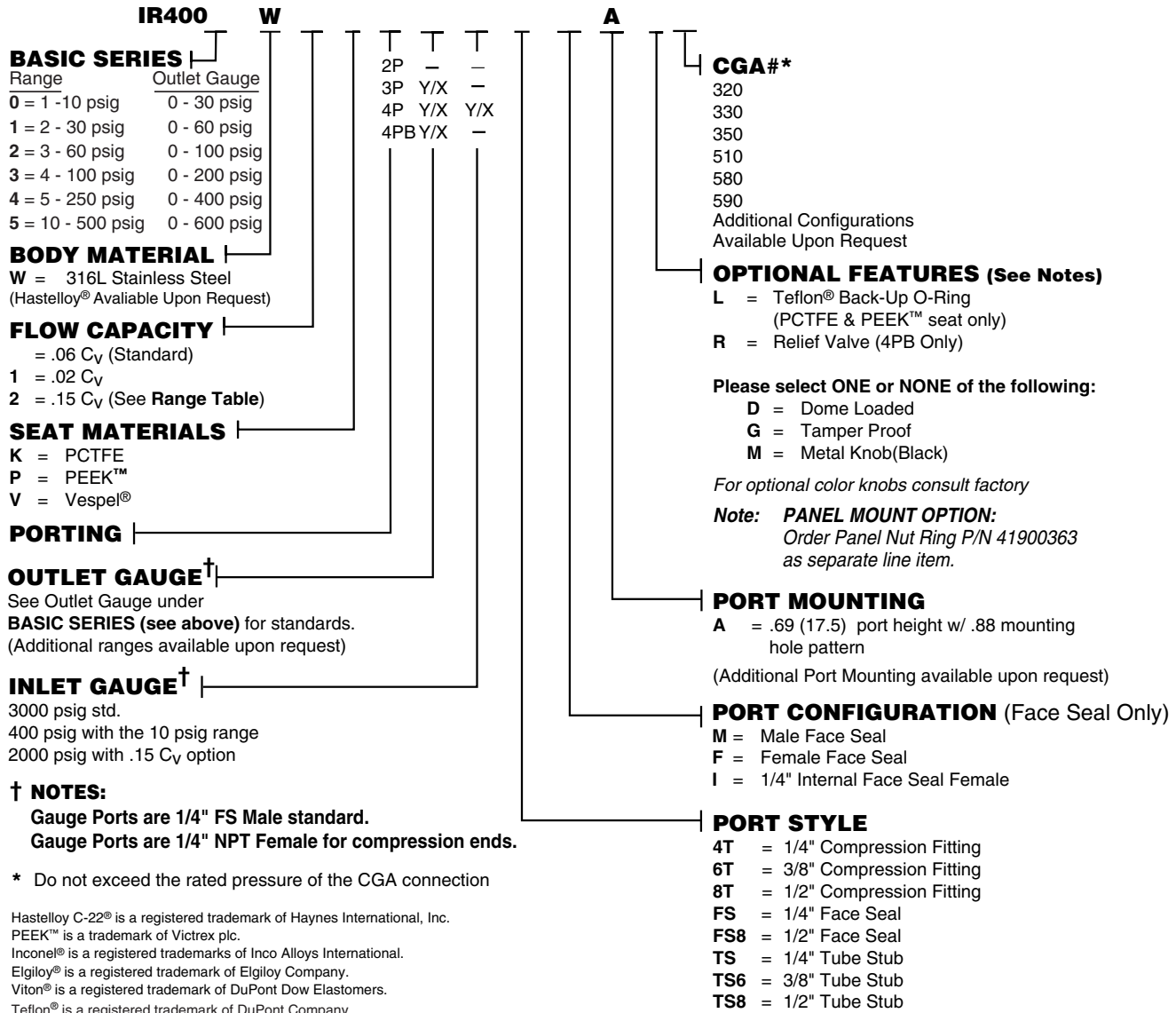


Gauge Index

2P	No Gauge Ports
3P	One gauge Port
4P	Two gauge Ports
4PB	One Gauge Port

IR4000W Series

Ordering Information



Range Table

Model Basic Series	Max Inlet PSIG		
	C _v		
	.06	.02	.15
IR4000W	400	400	400
IR4001W	4000	4000	1250
IR4002W	4000	4000	1250
IR4003W	4000	4000	1250
IR4004W	4000	4000	1250
IR4005W	4000	4000	1250

Dimension Table

Connection Type	End to End Dimension
1/4" Compression Fitting	3.34 ± .02 in. (84.8 ± .5 mm)
3/8" Compression Fitting	3.48 ± .02 in. (88.4 ± .5 mm)
1/2" Compression Fitting	4.38 ± .03 in. (111.3 ± .8 mm)
1/4" Face Seal	3.70 ± .02 in. (94 ± .5 mm)
1/2" Face Seal	4.82 ± .02 in. (122.4 ± .5 mm)
All Tube Stubs	3.70 ± .02 in. (94 ± .5 mm)

IR5000 Series

SS High Pressure Regulator Internally Threadless Design



Parker Hannifin Corporation's Veriflo Division presents the IR5000 Series high pressure regulator. Veriflo Division continues the internally threadless design of the IR4000 family of products.

IR5000 pressure reducing regulator is designed with a larger convoluted diaphragm than the IR4000. This allows for greater sensitivity, and provides precise outlet pressure control.

Instrument applications include gas management for analyzer systems and other industrial processes. Semiconductor applications include general purpose gas management (Air, Clean Dry Air (CDA), and Plant Nitrogen) Systems.



materials of construction

Wetted

Body 316L Stainless Steel, Hastelloy C-22®, Monel®
 Compression Member Inconel®
 Diaphragm Hastelloy C-22®
 Poppet Elgiloy®
 Poppet Spring Inconel®
 Carrier Stainless Steel*, Hastelloy C-22®
 Back-up Washer Hastelloy C-22®
 Seat PCTFE, PEEK™, Vespel®
 Back-up O-ring Viton®, optional Teflon®
 Inlet Screen/Filter 316L Stainless Steel, Hastelloy C-22® (Hastelloy®, Monel® bodies)

Non-Wetted

Cap Nickel Plated Brass, optional Stainless Steel
 Nut 316L Stainless Steel
 Knob (black) ABS Plastic

operating conditions

Maximum inlet 3500 psig (241 barg)
 Outlet 0-5 psig (400 max inlet), 1-30 psig, 2-60 psig, 3-100 psig, 5-200 psig

Temperature:

PCTFE -40°F to 150°F (-40°C to 65°C)
 **PEEK™ -40°F to 275°F (-40°C to 135°C)
 **Vespel® -40°F to 500°F (-40°C to 260°C)

functional performance

Design Proof Pressure 6000 psig (414 barg)
 Design Burst Pressure 12000 psig (828 barg)

Flow capacity:

Standard $C_V = .06$
 Optional $C_V = .02, .15^\dagger$
 (SEMI Flow Coefficient Test #F-32-0998)

Maximum Inboard Design

Leak Rate $< 2 \times 10^{-8}$ scc/sec HE

Supply Pressure Effect:

.02 C_V 12 psig per 100 psig (.008 barg per 7 barg)
 .06 C_V 3 psig per 100 psig (.02 barg per 7 barg)
 .15 C_V 75 psig per 100 psig (.05 barg per 7 barg)

standard configurations

See Dimension Table with Ordering Information

internal volume

11.9 cc

approximate weight

4.5 lbs (2.1 kg)

* Proprietary Carpenter Stainless Steel with corrosion resistance equal or better than 316 Stainless Steel.

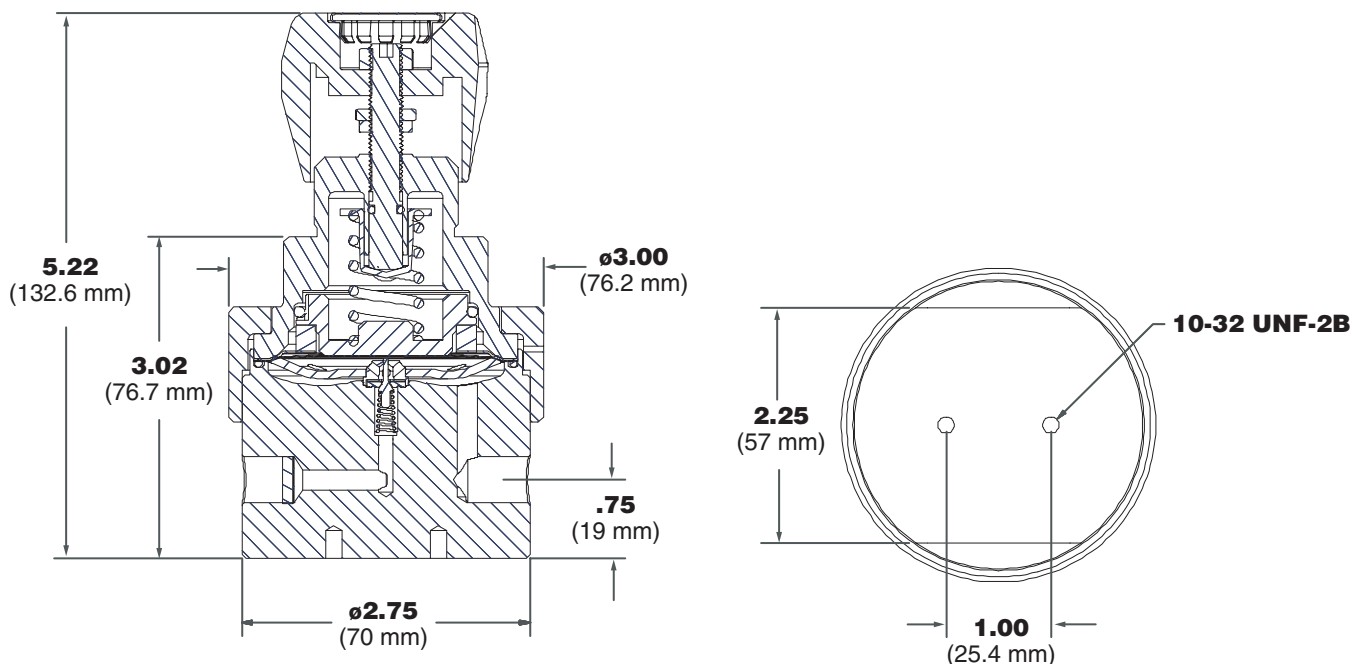
† Refer to Range Table for specific information.

IR5000 Series

Product Features and Benefits

- ▶ Unique patented compression member loads the seal to the body without requiring a threaded nozzle or additional seals to atmosphere.
- ▶ Large diaphragm provides more sensitive pressure adjustments.
- ▶ Selection of seat materials for media compatibility and temperature applications.
- ▶ Meets NACE Standard MR0175.
- ▶ O₂ Cleaned.
- ▶ Fully swept design.
- ▶ Internally threadless seat design promotes long seat life.
- ▶ Convuluted, Hastelloy C-22[®] diaphragm provides high corrosion resistance and increases cycle life.
- ▶ Positive upward and downward stops increases cycle life by preventing over stroking of the diaphragm.
- ▶ Low internal volume reduces cycle and purge time.
- ▶ Captured bonnet allows for safety venting.
- ▶ Standard units can be dome loaded (with clean dry air or nitrogen).
- ▶ The use of Inconel[®], Hastelloy[®], and Elgiloy[®] provide superior corrosion resistance and high repeatability.
- ▶ Close tolerances and tight alignment of moving components minimize hysteresis.
- ▶ Unique carrier design disperses gas uniformly through the regulator to improve purging.

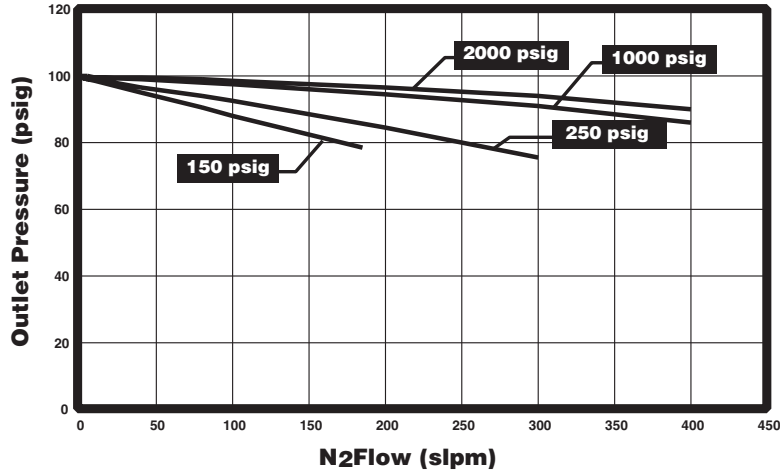
Dimensional Drawing



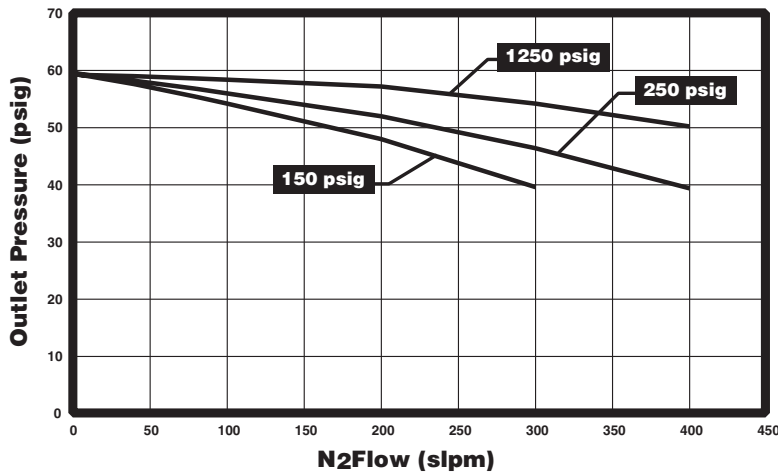
IR5000 Series

Flow Curves

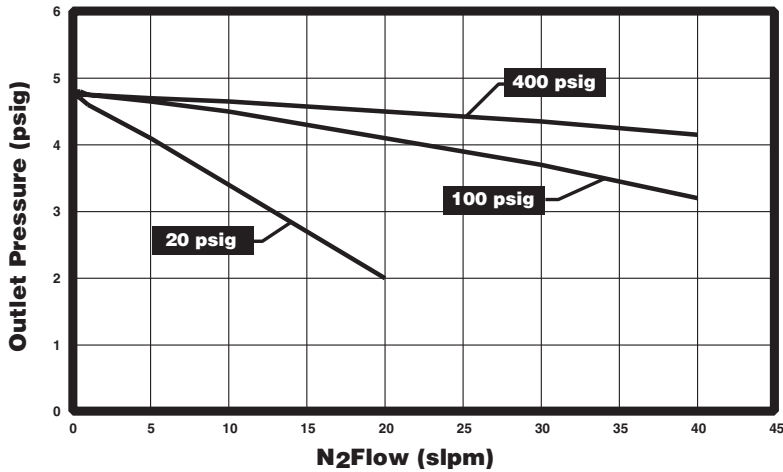
IR5003 .06 C_v



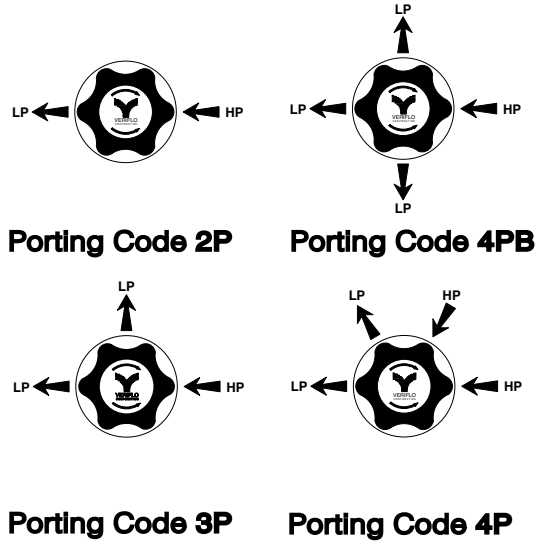
IR5002 .15 C_v



IR5000 .06 C_v



Porting Configurations



Gauge Index	
2P	No Gauge Ports
3P	One gauge Port
4P	Two gauge Ports
4PB	One Gauge Port

IR5000 Series

Ordering Information

IR500		S	T	T	T	4	B
Range	Outlet Gauge		2P	3P	4P	4PB	
0 = 0 - 5 psig	0 - 15 psig		-	Y/X	Y/X		
1 = 1 - 30 psig	0 - 60 psig			Y/X	Y/X		
2 = 2 - 60 psig	0 - 100 psig						
3 = 3 - 100 psig	0 - 200 psig						
4 = 5 - 250 psig	0 - 400 psig						

MATERIALS
S = 316L Stainless Steel
 (Hastelloy® & Monel® Available
 Upon Request)**

FLOW CAPACITY
 = .06 C_V (standard)
 1 = .02 C_V
 2 = .15 C_V (See Range Table)

SEAT MATERIALS
K = PCTFE
P = PEEK™
V = Vespel®

PORTING

OUTLET GAUGE
 See Outlet Gauge under
BASIC SERIES (see above) for standards.
 (Additional ranges available upon request)

NOTE:
Outlet Valve: Compression End Connection On Outlet
 (A-Lok, CPI) Can Be Substituted for NPTF Connection
 Upon Request.

ORDERING REGULATORS WITHOUT GAUGES

Example #1
 IR5003SK2P4B (No X required for gauges,
 inlet & outlet ports only)

Example #2
 IR5003SK3PX4B (One X for gauge port)

Example #3
 IR5003SK4PBX4B (One X for gauge port)

Example #4
 IR5003SK4PXX4B (Two X's for gauge ports)

* Do not exceed the rated pressure of the CGA connection
 ** Hastelloy® & Monel® Get Stainless Steel Gauges.

Hastelloy C-22® is a registered trademark of Haynes International, Inc.
 Inconel® and Monel® are registered trademarks of Inco Alloys International.
 Elgiloy® is a registered trademark of Elgiloy Company.
 Vespel® and Teflon® are registered trademarks of DuPont Company.
 Viton® is a registered trademark of DuPont Dow Elastomers.
 PEEK™ is a trademark of Victrex plc.

CGA#*

320
 330
 350
 510
 580
 590
 Additional Configurations
 Available Upon Request

OPTIONAL FEATURES

L = Teflon® Back-Up O-Ring
 (PCTFE & PEEK™ seat only)
R = Relief Valve (4PB only)
V = Outlet Valve NOVAS44MF(STD)(See Notes)

Please select ONE or NONE of the following:

D = Dome Loaded
G = Tamper Proof
M = Metal Knob(Black)

For optional color knobs consult factory

Note: PANEL MOUNT OPTION:
 Order Panel Nut Ring P/N 41900363
 as separate line item.

PORT MOUNTING

B = .75 port height w/ 1.00 mounting
 hole pattern

PORT STYLE

4 = 1/4" NPTF (Standard)
 (Other sizes available upon request)

INLET GAUGE

3000 psig std.
 400 psig with the 10 psig range
 2000 psig with .15 C_V option

Range Table

Model Basic Series	Max Inlet PSIG		
	C _V		
	.06	.02	.15
IR5000	400	400	400
IR5001	3500	3500	1250
IR5002	3500	3500	1250
IR5003	3500	3500	1250
IR5004	3500	3500	1250

IR5200 Series

**Brass High Pressure
Regulator Internally
Threadless Design**



Parker Hannifin Corporation's Veriflo Division presents the IR5200 Series high pressure regulator. Veriflo Division continues the internally threadless design of the IR4000 family of products.

IR5200 pressure reducing regulator is designed with a larger convoluted diaphragm than the IR4000. This allows for greater sensitivity, and provides precise outlet pressure control.

Instrument applications include gas management for analyzer systems and other industrial processes. Semiconductor applications include general purpose gas management (Air, Clean Dry Air (CDA), and Plant Nitrogen) Systems.



materials of construction

Wetted

Body Brass, Nickel Plated Brass
 Compression Member. Inconel®
 Diaphragm Hastelloy C-22®
 Poppet Phosphor Bronze
 Poppet Spring Inconel®
 Carrier Stainless Steel*
 Back-up Washer Phosphor Bronze
 Seat PCTFE
 Back-up O-ring Viton®
 Inlet Screen/Filter Copper and
 Phosphor Bronze

Non-Wetted

Cap Nickel Plated Brass,
 Nut. 316L Stainless Steel
 Knob (black) ABS Plastic

operating conditions

Maximum inlet 3500 psig (241 barg)
 Outlet 0-5 psig (400 max inlet),
 1-30 psig, 2-60 psig, 3-100 psig, 5-200 psig

Temperature:

Maximum. 150°F (65°C)
 PCTFE. -40°F to 150°F (-40°C to 65°C)

functional performance

Flow capacity:

Standard. $C_v = .06$
 Optional. $C_v = .02, .15†$
 (SEMI Flow Coefficient Test #F-32-0998)

Design Proof Pressure 6000 psig (414 barg)
 Design Burst Pressure 12000 psig (828 barg)

Maximum Inboard Design

Leak Rate $< 2 \times 10^{-8}$ scc/sec HE

Supply Pressure Effect:

.02 C_v 12 psig per 100 psig
 (.008 barg per 7 barg)
 .06 C_v 3 psig per 100 psig
 (.02 barg per 7 barg)
 .15 C_v 75 psig per 100 psig
 (.05 barg per 7 barg)

standard configurations

See Dimension Table with Ordering Information

internal volume

11.9 cc

approximate weight

4.5 lbs (2.1 kg)

* Proprietary Carpenter Stainless Steel with corrosion resistance equal or better than 316 Stainless Steel.

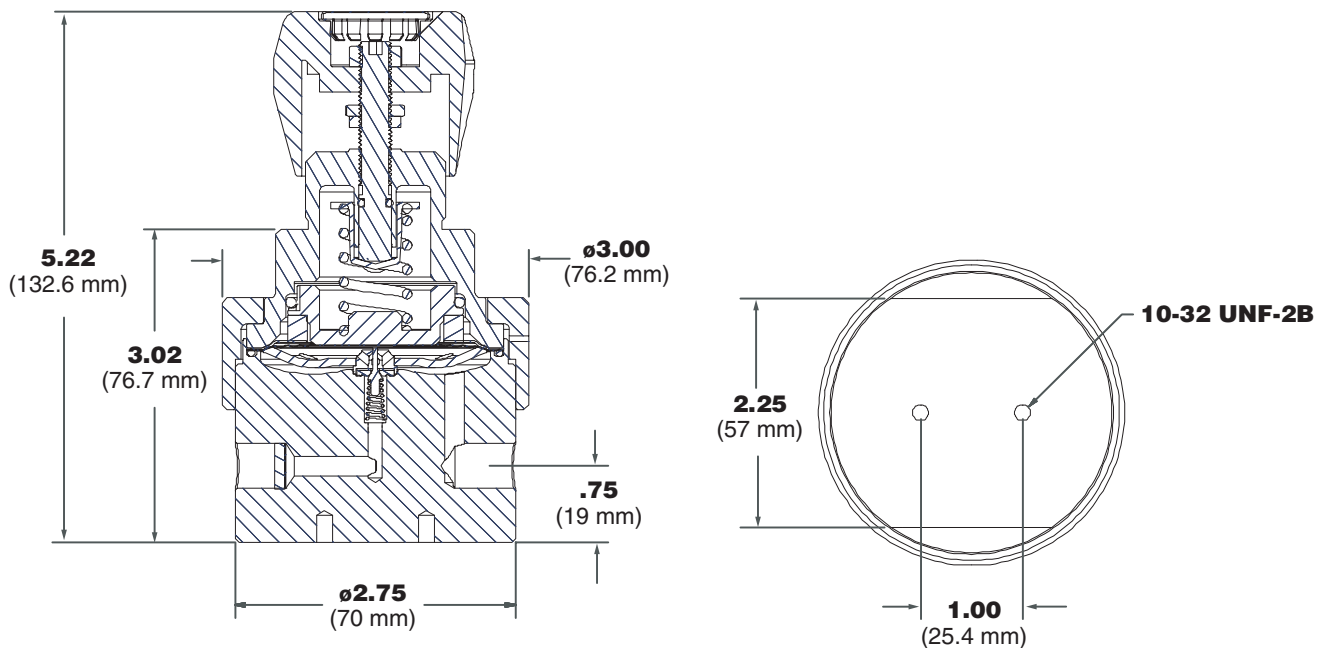
† Refer to Range Table for specific information.

IR5200 Series

Product Features and Benefits

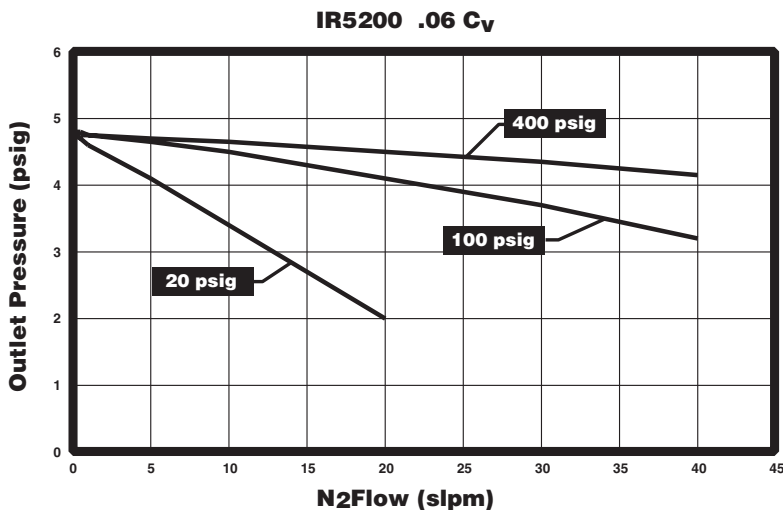
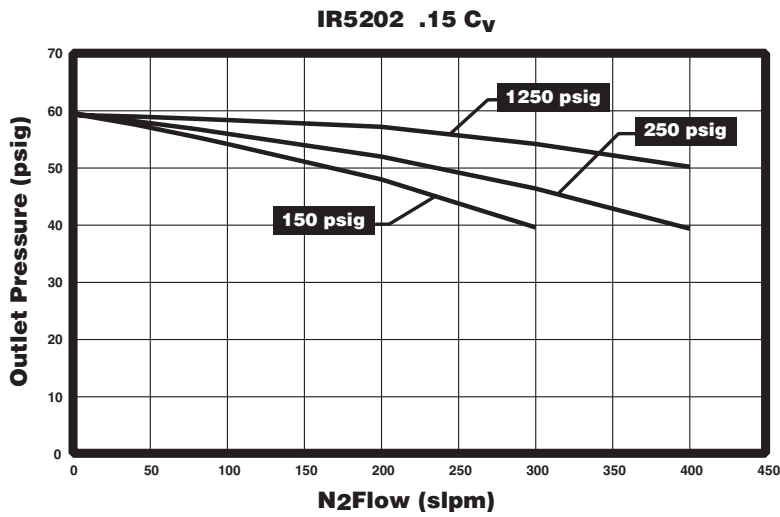
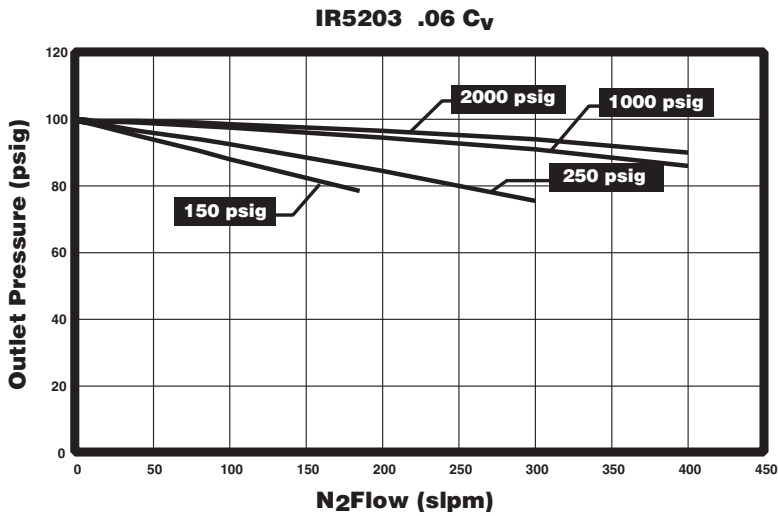
- ▶ Unique patented compression member loads the seal to the body without requiring a threaded nozzle or additional seals to atmosphere.
- ▶ Large diaphragm provides more sensitive pressure adjustments.
- ▶ O₂ Cleaned.
- ▶ Fully swept design.
- ▶ Internally threadless seat design promotes long seat life.
- ▶ Convolute, Hastelloy C-22[®] diaphragm provides high corrosion resistance and increases cycle life.
- ▶ Positive upward and downward stops increases cycle life by preventing over stroking of the diaphragm.
- ▶ Low internal volume reduces cycle and purge time.
- ▶ Captured bonnet allows for safety venting.
- ▶ Standard units can be dome loaded (with clean dry air or nitrogen).
- ▶ The use of Inconel[®], Hastelloy[®], and Elgiloy[®] provide superior corrosion resistance and high repeatability.
- ▶ Close tolerances and tight alignment of moving components minimize hysteresis.
- ▶ Unique carrier design disperses gas uniformly through the regulator to improve purging.

Dimensional Drawing

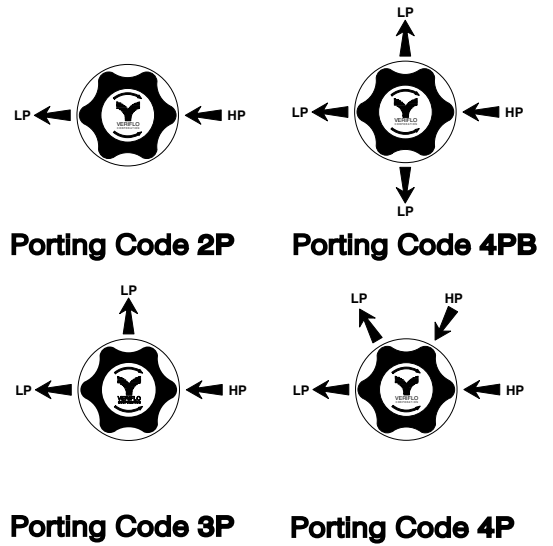


IR5200 Series

Flow Curves



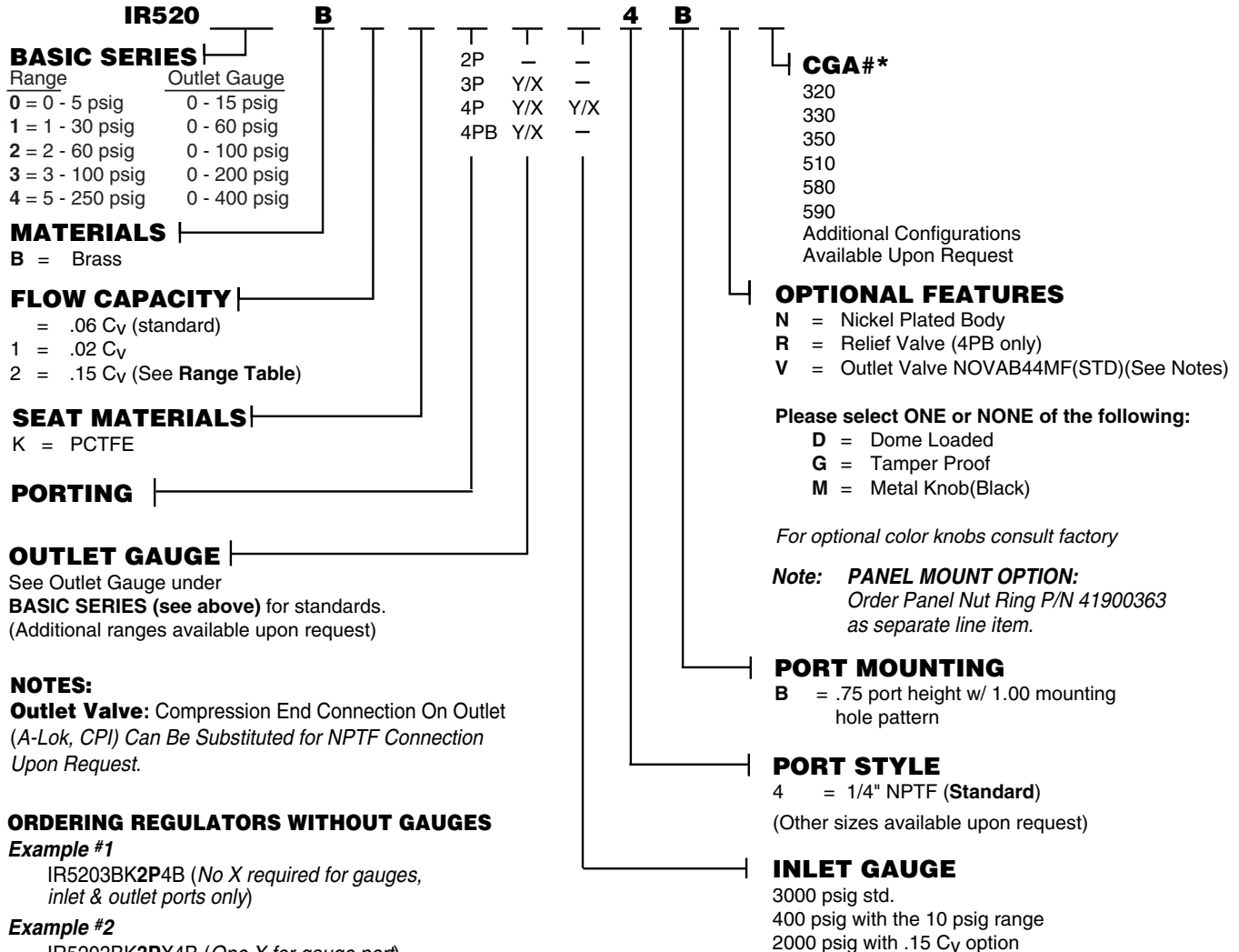
Porting Configurations



Gauge Index	
2P	No Gauge Ports
3P	One gauge Port
4P	Two gauge Ports
4PB	One Gauge Port

IR5200 Series

Ordering Information



* Do not exceed the rated pressure of the CGA connection

Hastelloy C-22[®] is a registered trademark of Haynes International, Inc.
 Inconel[®] is a registered trademarks of Inco Alloys International.
 Elgiloy[®] is a registered trademark of Elgiloy Company.
 Vespel[®] and Teflon[®] are registered trademarks of DuPont Company.
 Viton[®] is a registered trademark of DuPont Dow Elastomers.

Range Table			
Model Basic Series	Max Inlet PSIG		
	C _v		
	.06	.02	.15
IR5200	400	400	400
IR5201	3500	3500	1250
IR5202	3500	3500	1250
IR5203	3500	3500	1250
IR5204	3500	3500	1250

IR5000W Series

**Welded High Pressure,
Regulator Internally
Threadless Design**



Parker Hannifin Corporation's Veriflo Division presents the IR5000W Series high pressure regulator. Veriflo Division continues the internally threadless design of the IR4000 family of products.

IR5000W pressure reducing regulator is designed with a larger convoluted diaphragm than the IR4000. This allows for greater sensitivity, and provides precise outlet pressure control.

Instrument applications include gas management for analyzer systems and other industrial processes. Semiconductor applications include general purpose gas management (Air, Clean Dry Air (CDA), and Plant Nitrogen) Systems.

Note: IR5000 Threaded Porting Shown



materials of construction

Wetted

Body 316L Stainless Steel,
Hastelloy C-22®
Compression Member Inconel®
Diaphragm Hastelloy C-22®
Poppet Elgiloy®
Poppet Spring Inconel®
Carrier Stainless Steel*, Hastelloy C-22®
Back-up Washer Hastelloy C-22®
Seat PCTFE, PEEK™, Vespel®
Back-up O-ring Viton®, optional Teflon®
Inlet Screen/Filter 316L Stainless Steel,
Hastelloy C-22® (Hastelloy®, Monel® bodies)

Non-Wetted

Cap Nickel Plated Brass,
optional Stainless Steel
Nut 316L Stainless Steel
Knob (black) ABS Plastic

operating conditions

Maximum inlet 3500 psig (241 barg)
Outlet 0-5 psig (400 max inlet),
2-30 psig, 3-60 psig, 4-100 psig, 5-200 psig

Temperature:

PCTFE -40°F to 150°F (-40°C to 65°C)
**PEEK™ -40°F to 275°F (-40°C to 135°C)
**Vespel® -40°F to 500°F (-40°C to 260°C)

functional performance

Design Proof Pressure 6000 psig (414 barg)
Design Burst Pressure 12000 psig (828 barg)

Flow capacity:

Standard $C_v = .06$
Optional $C_v = .02, .15†$
(SEMI Flow Coefficient Test #F-32-0998)

Maximum Inboard Design

Leak Rate $< 2 \times 10^{-8}$ scc/sec HE

Supply Pressure Effect:

.02 C_v 12 psig per 100 psig
(.008 barg per 7 barg)
.06 C_v 3 psig per 100 psig
(.02 barg per 7 barg)
.15 C_v 75 psig per 100 psig
(.05 barg per 7 barg)

standard configurations

See Dimension Table with Ordering Information

internal volume

11.9 cc

approximate weight

4.5 lbs (2.1 kg)

* Proprietary Carpenter Stainless Steel with corrosion resistance equal or better than 316 Stainless Steel.

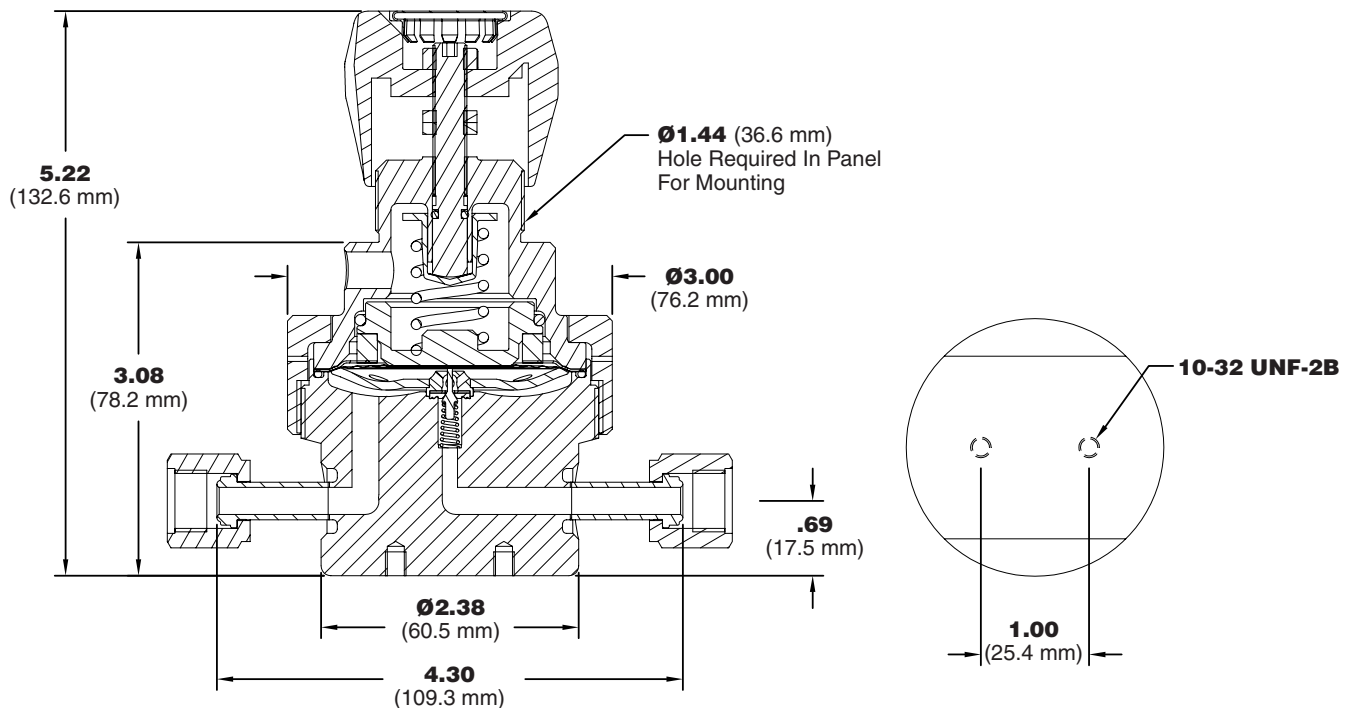
† Refer to Range Table for specific information.

IR5000W Series

Product Features and Benefits

- ▶ Unique patented compression member loads the seal to the body without requiring a threaded nozzle or additional seals to atmosphere.
- ▶ Large diaphragm provides more sensitive pressure adjustments.
- ▶ Selection of seat materials for media compatibility and temperature applications.
- ▶ Meets NACE Standard MR0175.
- ▶ O₂ Cleaned.
- ▶ Fully swept design.
- ▶ Internally threadless seat design promotes long seat life.
- ▶ Convoluted, Hastelloy C-22[®] diaphragm provides high corrosion resistance and increases cycle life.
- ▶ Positive upward and downward stops increases cycle life by preventing over stroking of the diaphragm.
- ▶ Low internal volume reduces cycle and purge time.
- ▶ Captured bonnet allows for safety venting.
- ▶ Standard units can be dome loaded (with clean dry air or nitrogen).
- ▶ The use of Inconel[®], Hastelloy[®], and Elgiloy[®] provide superior corrosion resistance and high repeatability.
- ▶ Close tolerances and tight alignment of moving components minimize hysteresis.
- ▶ Unique carrier design disperses gas uniformly through the regulator to improve purging.

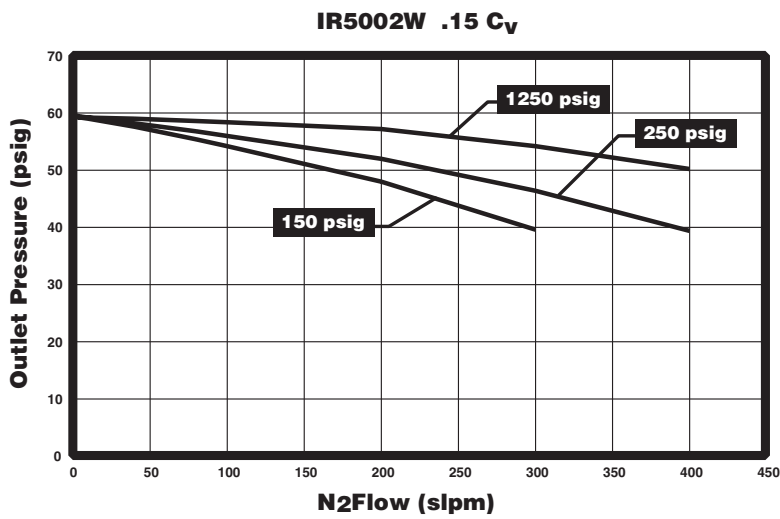
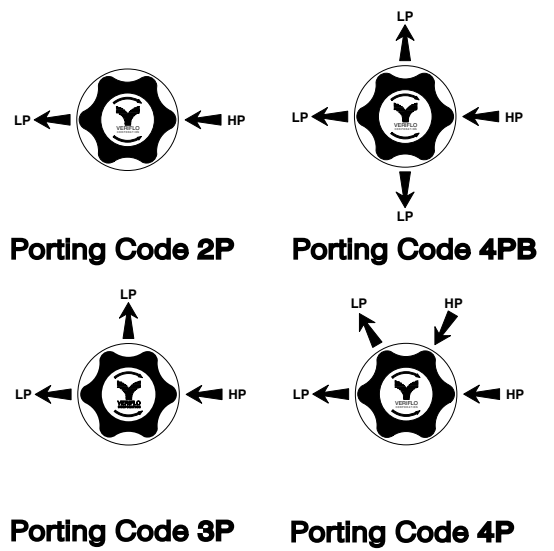
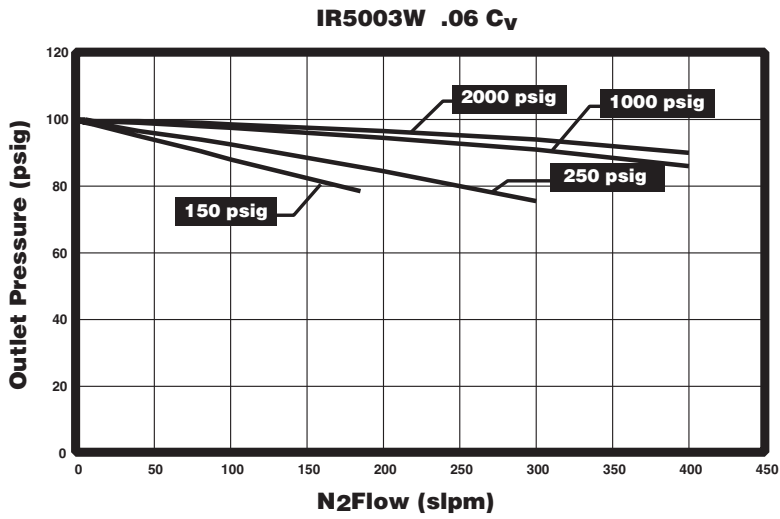
Dimensional Drawing



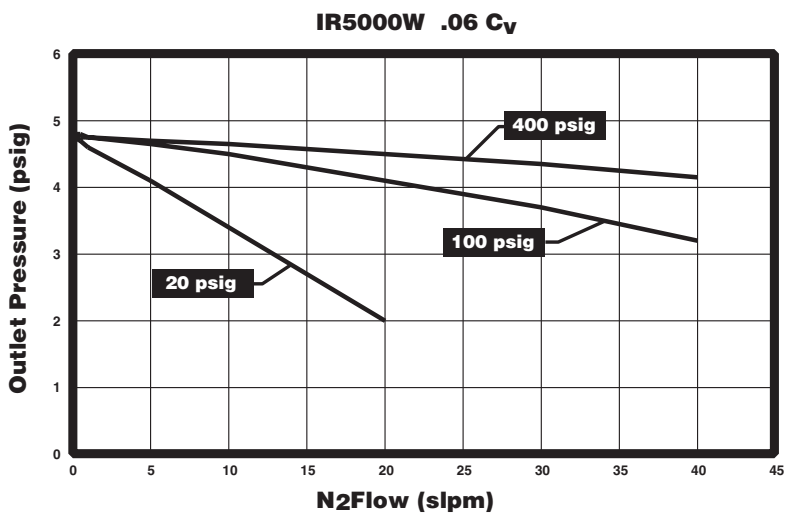
IR5000W Series

Flow Curves

Porting Configurations



Gauge Index	
2P	No Gauge Ports
3P	One gauge Port
4P	Two gauge Ports
4PB	One Gauge Port



IR5000W Series

Ordering Information

IR500 | **W** | **A**

BASIC SERIES

Range	Outlet Gauge
0 = 0 - 5 psig	0 - 15 psig
1 = 2 - 30 psig	0 - 60 psig
2 = 3 - 60 psig	0 - 100 psig
3 = 4 - 100 psig	0 - 200 psig
4 = 5 - 250 psig	0 - 400 psig

MATERIALS

W = 316L Stainless Steel
(Hastelloy® Available Upon Request)

FLOW CAPACITY

= .06 Cv (standard)
1 = .02 Cv
2 = .15 Cv (See Range Table)

SEAT MATERIALS

K = PCTFE
P = PEEK™
V = Vespel®

PORTING

OUTLET GAUGE[†]

See Outlet Gauge under BASIC SERIES (see above) for standards.
(Additional ranges available upon request)

ORDERING REGULATORS WITHOUT GAUGES

Example #1
IR5003WK2PFSMMA (No X required for gauges, inlet & outlet ports only)

Example #2
IR5003WK3PXFMMMA (One X for gauge port)

Example #3
IR5003WK4PBXFMMMA (One X for gauge port)

Example #4
IR5003WK4PXXFMMMA (Two X's for gauge ports)

† NOTES:

Gauge Ports are 1/4" FS Male standard.
Gauge Ports are 1/4" NPT Female for compression ends.

* Do not exceed the rated pressure of the CGA connection

Hastelloy C-22® is a registered trademark of Haynes International, Inc.
Inconel® is a registered trademarks of Inco Alloys International.
Elgiloy® is a registered trademark of Elgiloy Company.
Vespel® and Teflon® are registered trademarks of DuPont Company.
Viton® is a registered trademark of DuPont Dow Elastomers.
PEEK™ is a trademark of Victrex plc.

CGA#*

320
330
350
510
580
590
Additional Configurations Available Upon Request

OPTIONAL FEATURES

L = Teflon® Back-Up O-Ring (PCTFE & PEEK™ seat only)

Please select ONE or NONE of the following:

D = Dome Loaded
G = Tamper Proof
M = Metal Knob(Black)

For optional color knobs consult factory

Note: PANEL MOUNT OPTION:
Order Panel Nut Ring P/N 41900363 as separate line item.

PORT MOUNTING

A = .69 port height w/ 1.00 mounting hole pattern.
(Additional Port Mounting available upon request)

PORT CONFIGURATION (Face Seal Only)

M = Male Face Seal
F = Female Face Seal
I = 1/4" Internal Face Seal Female

PORT STYLE

4T = 1/4" Compression Fitting
6T = 3/8" Compression Fitting
8T = 1/2" Compression Fitting
FS = 1/4" Face Seal
FS8 = 1/2" face Seal
TS = 1/4" Tube Seal
TS6 = 3/8" Tube Seal
TS8 = 1/2" Tube Seal

INLET GAUGE[†]

3000 psig std.
400 psig with the 10 psig range
2000 psig with .15 Cv option

Range Table			
Model Basic Series	Max Inlet PSIG		
	Cv		
	.06	.02	.15
IR5000	400	400	400
IR5001	3500	3500	1250
IR5002	3500	3500	1250
IR5003	3500	3500	1250
IR5004	3500	3500	1250

Dimension Table	
Connection Type	End to End Dimension
1/4" Compression Fitting	3.92 ± .02 in. (100 ± .5 mm)
3/8" Compression Fitting	4.07 ± .02 in. (103 ± .5 mm)
1/2" Compression Fitting	4.78 ± .03 in. (121 ± .8 mm)
1/4" Face Seal	4.30 ± .02 in. (109 ± .5 mm)
1/2" Face Seal	5.22 ± .02 in. (133 ± .5 mm)
All Tube Stubs	4.00 ± .02 in. (102 ± .5 mm)

IR6000 Series

SS Two Stage Regulator Internally Threadless Design



Parker Hannifin Corporation's Veriflo Division presents the IR6000 Series internally threadless pressure regulator for pressure reducing industrial/analytical applications including cylinder and calibration gases.

Instrument applications include gas management in refineries, process analyzer systems, and cylinder gas pressure reduction.

The IR6000 is a high pressure regulator that can be ordered with a variety of options to meet a wide range of system design requirements.



materials of construction

Wetted

Body 316L Stainless Steel, Hastelloy C-22®, Monel®
 Compression Member Inconel®
 Diaphragm Hastelloy C-22®
 Poppet Elgiloy®
 Poppet Spring Inconel®
 Carrier Stainless Steel*, Hastelloy C-22®
 Back-up Washer Hastelloy C-22®
 Seat PCTFE, PEEK™, Vespel®
 Back-up O-ring Viton®, optional Teflon®
 Inlet Screen/Filter 316L Stainless Steel, Hastelloy C-22® (Hastelloy®, Monel® bodies)

Non-Wetted

Cap Nickel Plated Brass, optional Stainless Steel
 Nut 316L Stainless Steel, Nickel Plated Brass††
 Knob (black) ABS Plastic

operating conditions

Maximum inlet 4000 psig (276 barg)
 Outlet 1-10 psig (.7 barg), 2-30 psig (2 barg), 3-60 psig (4 barg), 4-100 psig (7 barg), 5-250 psig (17 barg)

Temperature:

PCTFE -40°F to 150°F (-40°C to 65°C)
 PEEK™ -40°F to 275°F (-40°C to 135°C)
 Vespel® -40°F to 500°F (-40°C to 260°C)

functional performance

Flow capacity:

Standard $C_v = .06$
 Optional $C_v = .02, .15†$
 (SEMI Flow Coefficient Test #F-32-0998)

Design Proof Pressure: 6000 psig (414 barg)
 Design Burst Pressure: 12000 psig (828 barg)

Maximum Inboard Design

Leak Rate $< 2 \times 10^{-8}$ scc/sec HE

Supply Pressure Effect 0.01 psig per 100 psig

internal volume

8.1 cc

approximate weight

3.5 lbs (1.6 kg)

* Proprietary Carpenter Stainless Steel with corrosion resistance equal or better than 316 Stainless Steel.

† Refer to Range Table for specific information.

†† Nickel Plated Brass for PCTFE seat.

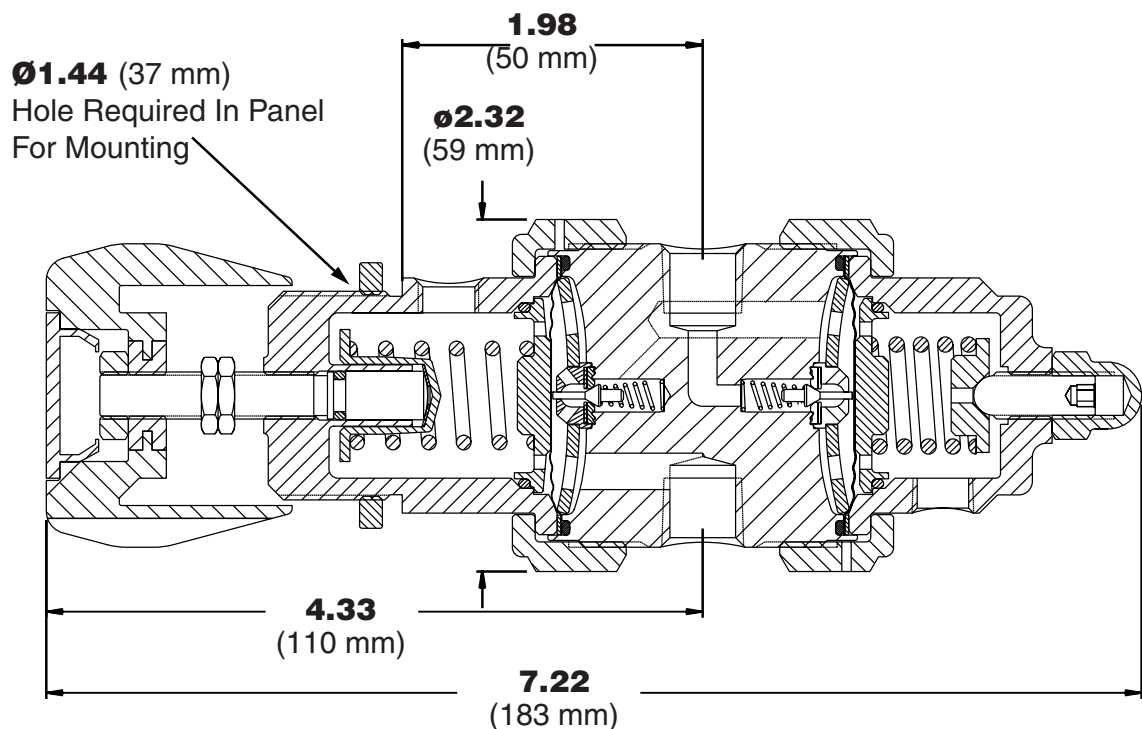


IR6000 Series

Product Features and Benefits

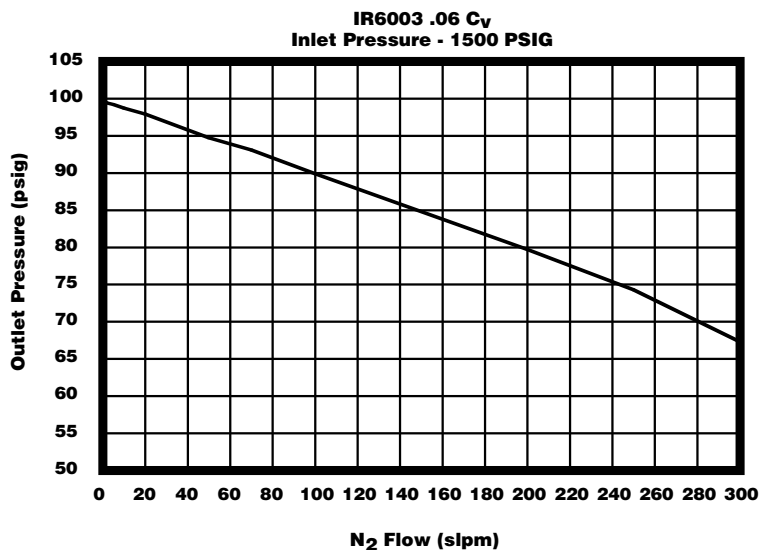
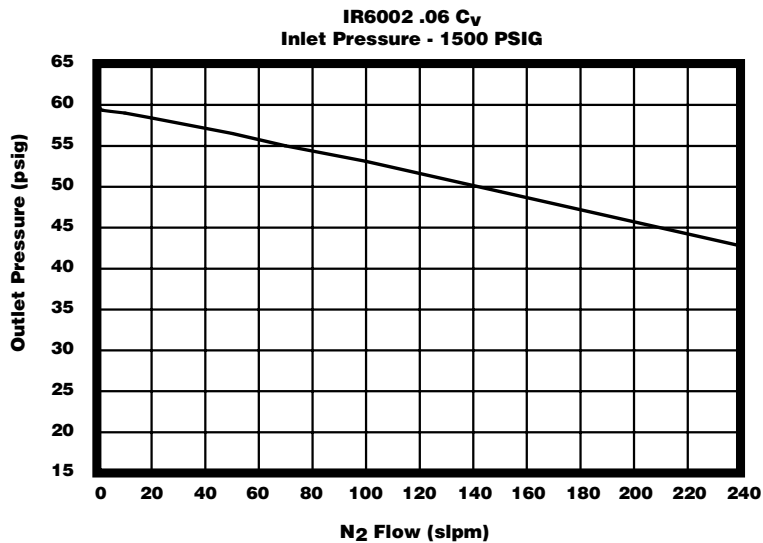
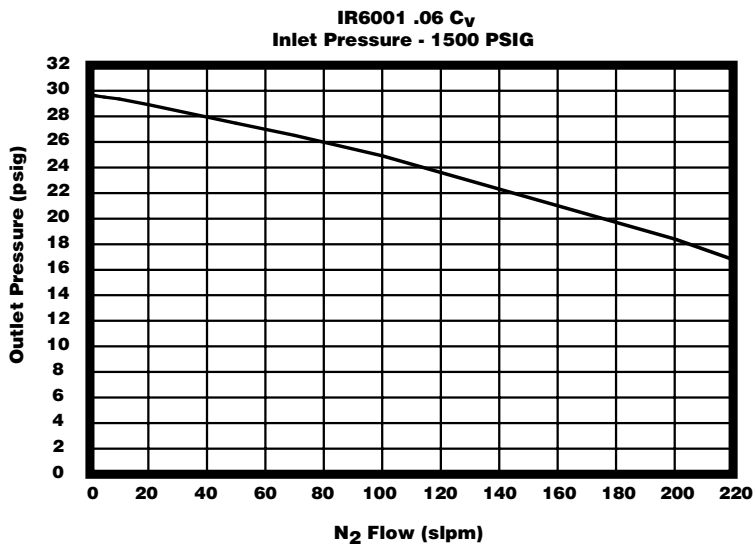
- ▶ Unique patented compression member loads the seal to the body without requiring a threaded nozzle or additional seals to atmosphere.
- ▶ Selection of seat materials for media compatibility and temperature applications.
- ▶ Meets NACE Standard MR0175.
- ▶ O₂ Cleaned.
- ▶ Fully swept design.
- ▶ Internally threadless seat design promotes long seat life.
- ▶ Convoluted, Hastelloy C-22[®] diaphragm provides high corrosion resistance and increases cycle life.
- ▶ Positive upward and downward stops increases cycle life by preventing over stroking of the diaphragm.
- ▶ Low internal volume reduces cycle and purge time.
- ▶ Captured bonnet allows for safety venting.
- ▶ Standard units can be dome loaded (with clean dry air or nitrogen).
- ▶ The use of Inconel[®], Hastelloy[®], and Elgiloy[®] provide superior corrosion resistance and high repeatability.
- ▶ Close tolerances and tight alignment of moving components minimize hysteresis.
- ▶ Unique carrier design disperses gas uniformly through the regulator to improve purging.

Dimensional Drawing

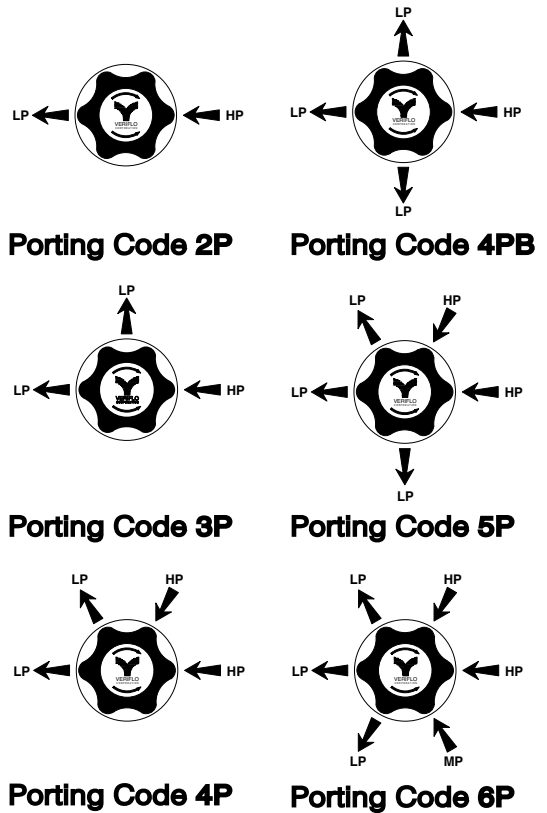


IR6000 Series

Flow Curves



Porting Configurations

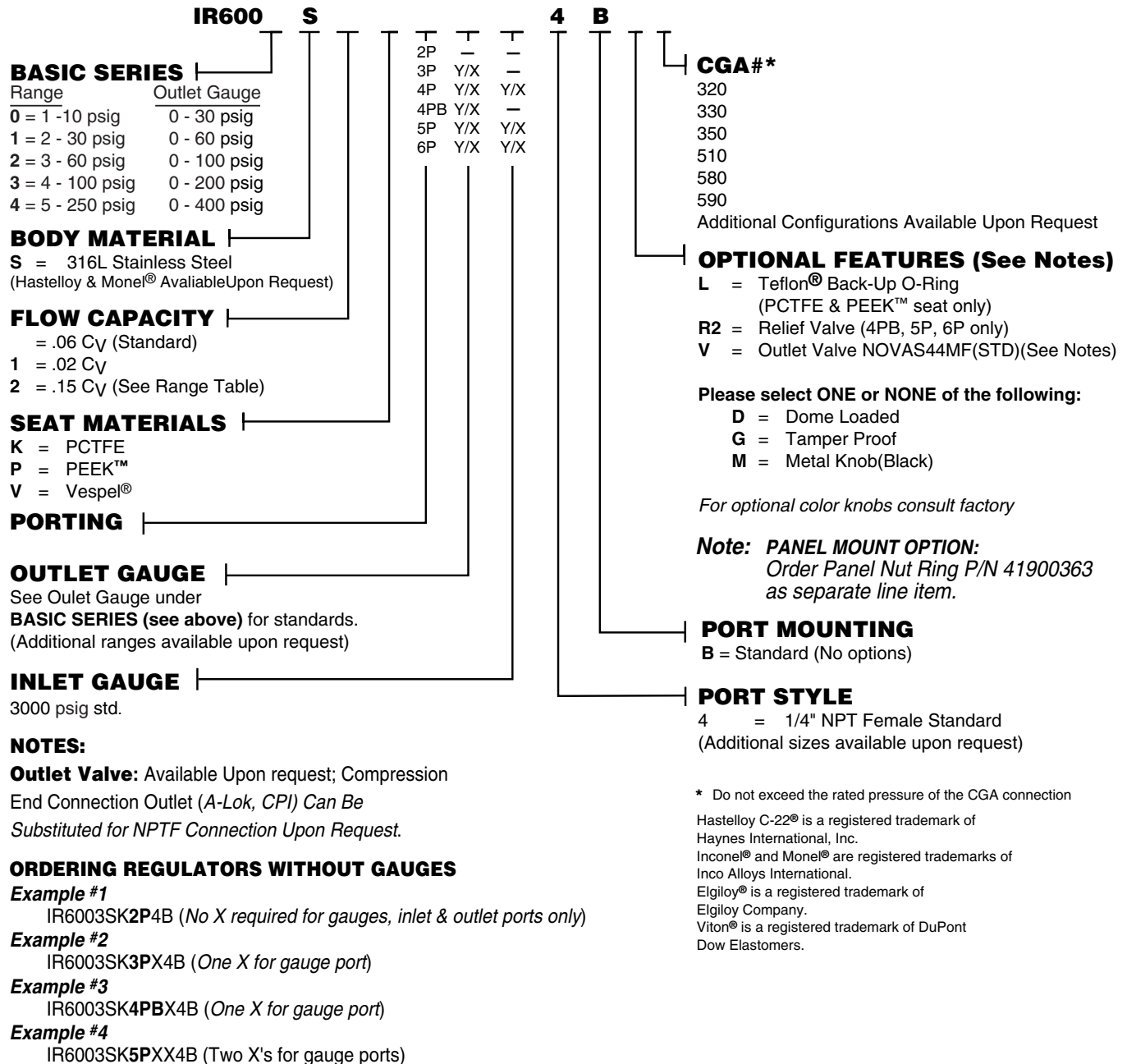


Gauge Index

2P	No Gauge Ports
3P	One gauge Port
4P	Two gauge Ports
4PB	One Gauge Port
5P	Two Gauge Ports
6P	Two Gauge Ports

IR6000 Series

Ordering Information



IR6200 Series

**Brass Two Stage
Regulator Internally
Threadless Design**



Parker Hannifin Corporation's Veriflo Division presents the IR6200 Series internally threadless pressure regulator for pressure reducing industrial/analytical applications including cylinder and calibration gases.

Instrument applications include gas management in refineries, process analyzer systems, and cylinder gas pressure reduction.

The IR6200 is a high pressure regulator that can be ordered with a variety of options to meet a wide range of system design requirements.



▶ materials of construction

Wetted

Body Brass, Nickel Plated Brass
 Compression Member Inconel®
 Diaphragm Hastelloy C-22®
 Poppet Phosphor Bronze
 Poppet Spring Inconel®
 Carrier Stainless Steel*
 Back-up Washer Phosphor Bronze
 Seat PCTFE
 Back-up O-ring Viton®
 Inlet Screen/Filter Copper and Phosphor Bronze

Non-Wetted

Cap Nickel Plated Brass
 Nut Nickel Plated Brass
 Knob (black) ABS Plastic

▶ operating conditions

Maximum inlet 4000 psig (276 barg)
 Outlet 1-10 psig (.7 barg), 2-30 psig (2 barg),
 3-60 psig (4 barg), 4-100 psig (7 barg),
 5-250 psig (17 barg)
 Temperature:
 PCTFE -40°F to 140°F (-40°C to 60°C)

▶ functional performance

Flow capacity:
 Standard $C_v .06$
 Optional $C_v .02, .15$
 (SEMI Flow Coefficient Test #F-32-0998)
 Design Proof Pressure: 6000 psig (414 barg)
 Design Burst Pressure: 12000 psig (828 barg)
 Maximum Inboard Design
 Leak Rate $< 2 \times 10^{-8}$ scc/sec HE
 Supply Pressure Effect 0.01 psig per 100 psig

▶ internal volume

8.1 cc

▶ approximate weight

3.5 lbs (1.6 kg)

* Proprietary Carpenter Stainless Steel with corrosion resistance equal or better than 316.

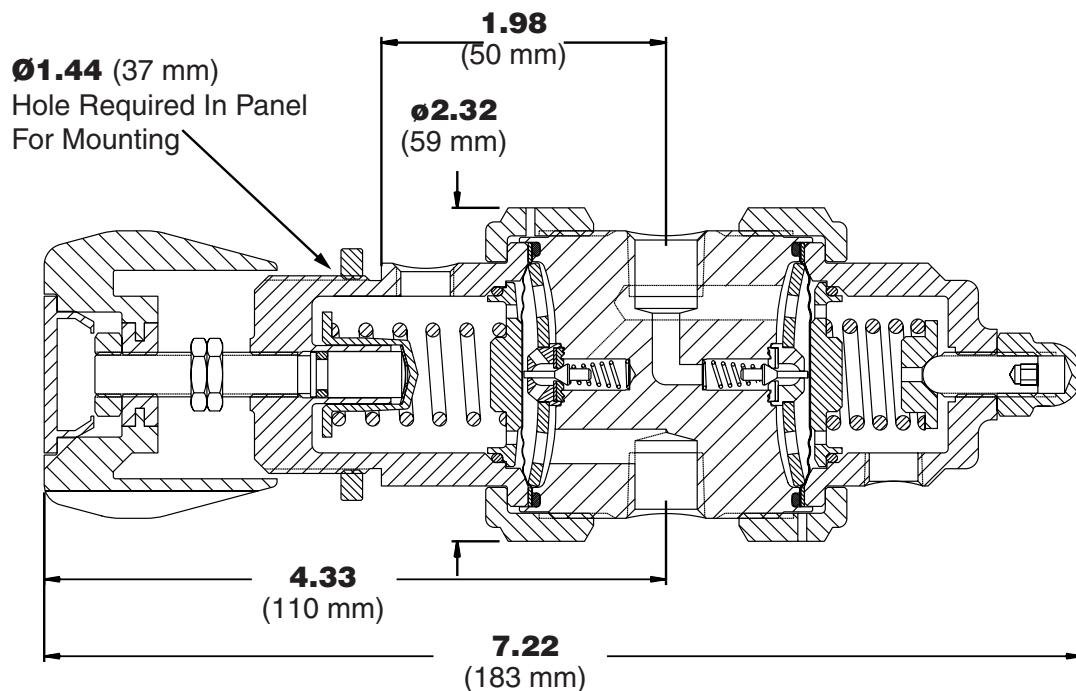


IR6200 Series

Product Features and Benefits

- ▶ Unique patented compression member loads the seal to the body without requiring a threaded nozzle or additional seals to atmosphere.
- ▶ O₂ Cleaned.
- ▶ Fully swept design.
- ▶ Internally threadless seat design promotes long seat life.
- ▶ Convoluted, Hastelloy C-22® diaphragm provides high corrosion resistance and increases cycle life.
- ▶ Positive upward and downward stops increases cycle life by preventing over stroking of the diaphragm.
- ▶ Low internal volume reduces cycle and purge time.
- ▶ Captured bonnet allows for safety venting.
- ▶ Standard units can be dome loaded (with clean dry air or nitrogen).
- ▶ The use of Inconel®, Hastelloy C-22®, and Elgiloy® provide superior corrosion resistance and high repeatability.
- ▶ Close tolerances and tight alignment of moving components minimize hysteresis.
- ▶ Unique carrier design disperses gas uniformly through the regulator to improve purging.

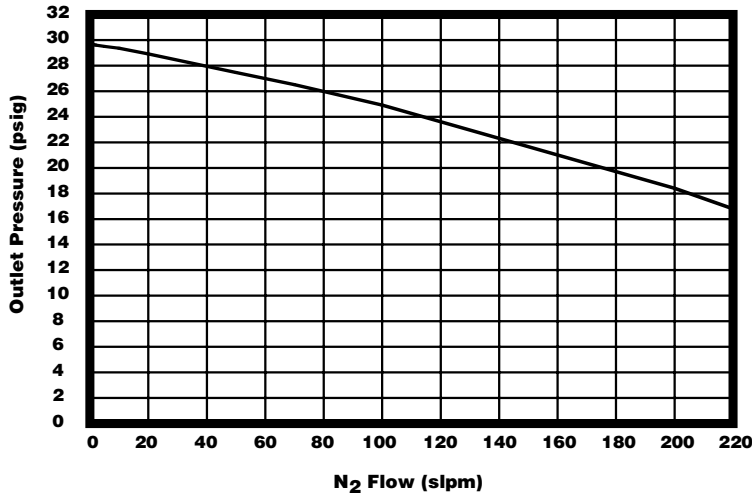
Dimensional Drawing



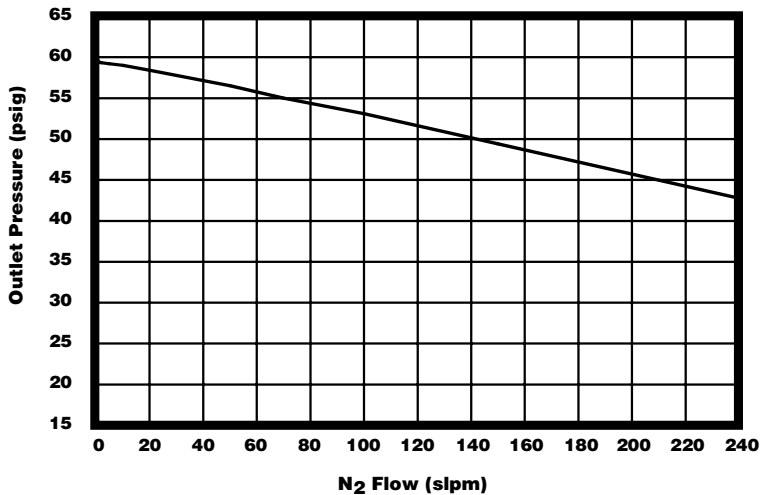
IR6200 Series

Flow Curves

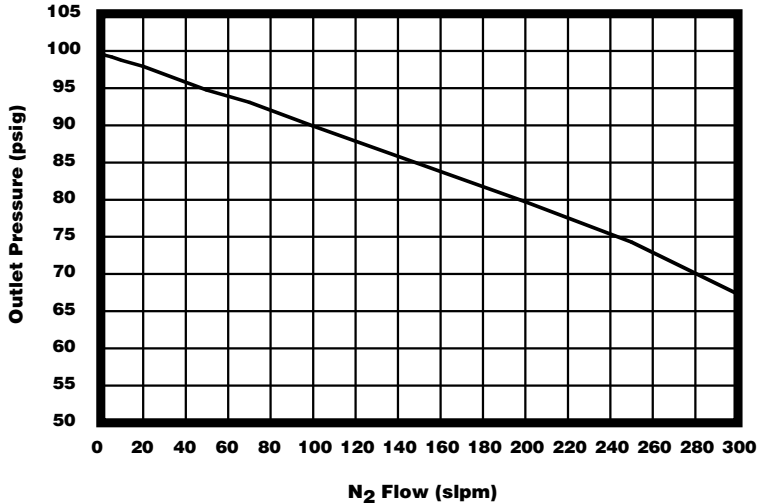
IR6201 .06 Cv
Inlet Pressure - 1500 PSIG



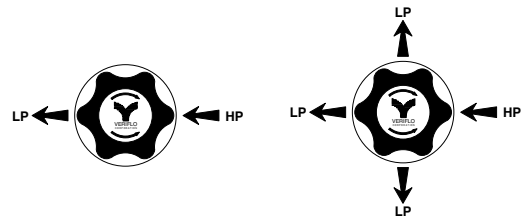
IR6202 .06 Cv
Inlet Pressure - 1500 PSIG



IR6203 .06 Cv
Inlet Pressure - 1500 PSIG

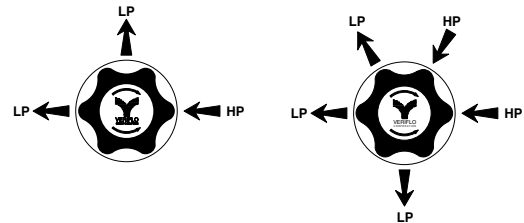


Porting Configurations



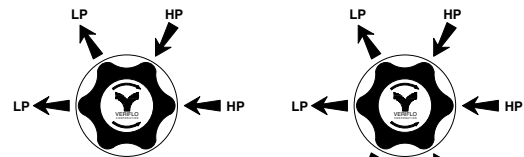
Porting Code 2P

Porting Code 4PB



Porting Code 3P

Porting Code 5P



Porting Code 4P

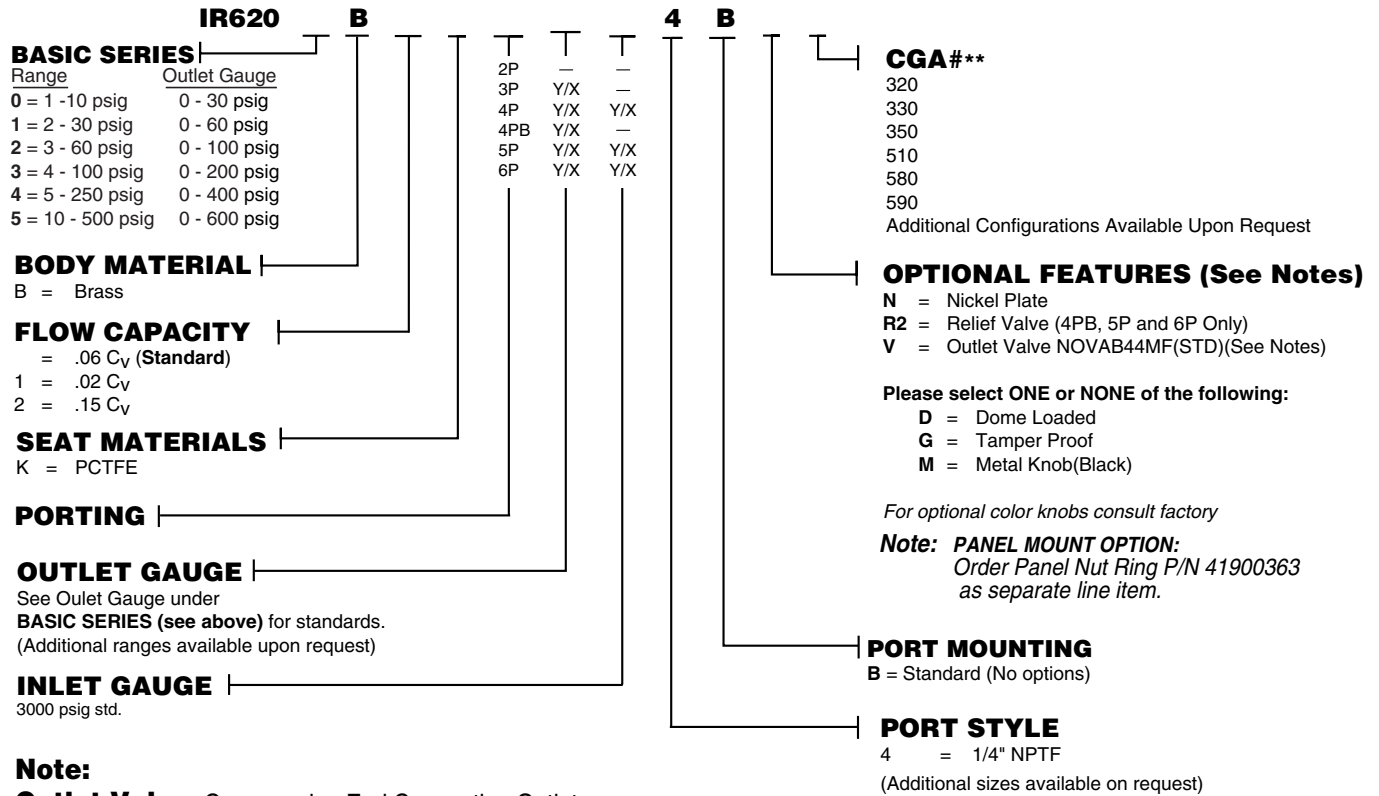
Porting Code 6P

Gauge Index

2P	No Gauge Ports
3P	One gauge Port
4P	Two gauge Ports
4PB	One Gauge Port
5P	Two Gauge Ports
6P	Two Gauge Ports

IR6200 Series

Ordering Information



Note:

Outlet Valve: Compression End Connection Outlet (A-Lok, CPI) Can Be Substituted For NPTF Connection Upon Request.

ORDERING REGULATORS WITHOUT GAUGES

Example #1

IR6203BK2P4B (No X required for gauges, inlet & outlet ports only)

Example #2

IR6203BK3PX4B (One X for gauge port)

Example #3

IR6203BK4PBX4B (One X for gauge port)

Example #4

IR6203BK5PXX4B (Two X's for gauge ports)

** Do not exceed the rated pressure of the CGA connection

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Elgiloy® is a registered trademark of Elgiloy Company.

Viton® is a registered trademark of DuPont Dow Elastomers.

IR6000W Series

**Welded Two Stage
Regulator Internally
Threadless Design**



Parker Hannifin Corporation's Veriflo Division presents the IR6000W Series internally threadless pressure regulator for pressure reducing industrial/analytical applications including cylinder and calibration gases.

Instrument applications include gas management in refineries, process analyzer systems, and cylinder gas pressure reduction.

The IR6000W is a high pressure regulator that can be ordered with a variety of options to meet a wide range of system design requirements.

Note: IR6000 Threaded Porting Shown



materials of construction

Wetted

Body	316L Stainless Steel, Hastelloy C-22®
Compression Member	Inconel®
Diaphragm	Hastelloy C-22®
Poppet	Elgiloy®
Poppet Spring	Inconel®
Carrier	Stainless Steel*, Hastelloy C-22®
Back-up Washer	Hastelloy C-22®
Seat	PCTFE, PEEK™, Vespel®
Back-up O-ring	Viton®, optional Teflon®
Inlet Screen/Filter	316L Stainless Steel, Hastelloy C-22®

Non-Wetted

Cap	Nickel Plated Brass, optional Stainless Steel
Nut	316L Stainless Steel, Nickel Plated Brass††
Knob (black)	ABS Plastic

operating conditions

Maximum inlet	4000 psig (276 barg)
Outlet	1-10 psig (.7 barg), 2-30 psig (2 barg), 3-60 psig (4 barg), 4-100 psig (7 barg), 5-250 psig (17 barg)

Temperature:

PCTFE	-40°F to 150°F (-40°C to 65°C)
PEEK™	-40°F to 275°F (-40°C to 135°C)
Vespel®	-40°F to 500°F (-40°C to 260°C)

functional performance

Flow capacity:	
Standard	$C_v = .06$
Optional	$C_v = .02, .15†$
	(SEMI Flow Coefficient Test #F-32-0998)

Design Proof Pressure:	6000 psig (414 barg)
Design Burst Pressure:	12000 psig (828 barg)

Maximum Inboard Design Leak Rate	$< 2 \times 10^{-8}$ scc/sec HE
---	---------------------------------

Supply Pressure Effect	0.01 psig per 100 psig
----------------------------------	------------------------

internal volume

8.1 cc

approximate weight

3.5 lbs (1.6 kg)

* Proprietary Carpenter Stainless Steel with corrosion resistance equal or better than 316 Stainless Steel.

† Refer to Range Table for specific information.

†† Nickel Plated Brass for PCTFE seat.

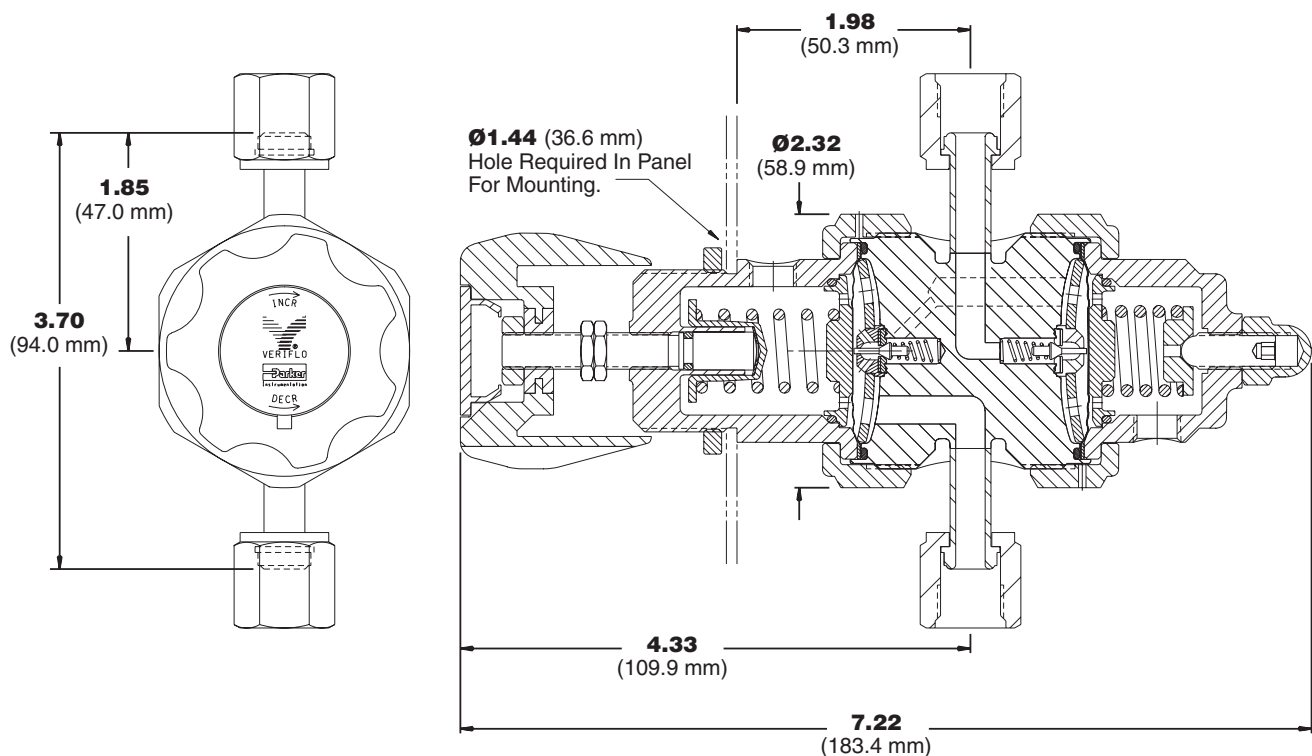


IR6000W Series

Product Features and Benefits

- ▶ Unique patented compression member loads the seal to the body without requiring a threaded nozzle or additional seals to atmosphere.
- ▶ Selection of seat materials for media compatibility and temperature applications.
- ▶ Meets NACE Standard MR0175.
- ▶ O₂ Cleaned.
- ▶ Fully swept design.
- ▶ Internally threadless seat design promotes long seat life.
- ▶ Convolute, Hastelloy C-22[®] diaphragm provides high corrosion resistance and increases cycle life.
- ▶ Positive upward and downward stops increases cycle life by preventing over stroking of the diaphragm.
- ▶ Low internal volume reduces cycle and purge time.
- ▶ Captured bonnet allows for safety venting.
- ▶ Standard units can be dome loaded (with clean dry air or nitrogen).
- ▶ The use of Inconel[®], Hastelloy[®], and Elgiloy[®] provide superior corrosion resistance and high repeatability.
- ▶ Close tolerances and tight alignment of moving components minimize hysteresis.
- ▶ Unique carrier design disperses gas uniformly through the regulator to improve purging.

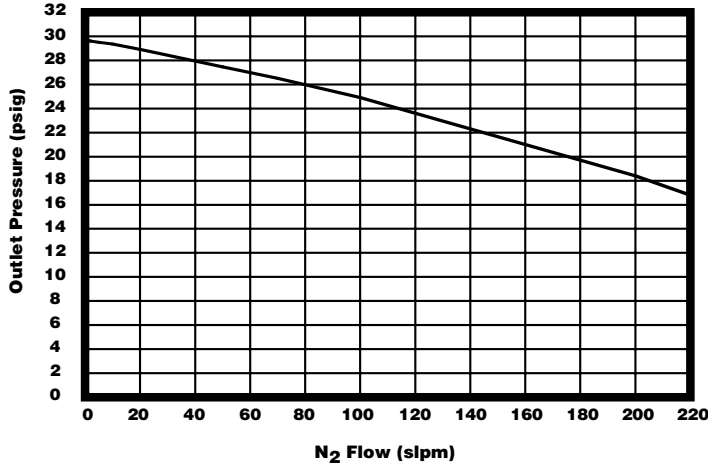
Dimensional Drawing



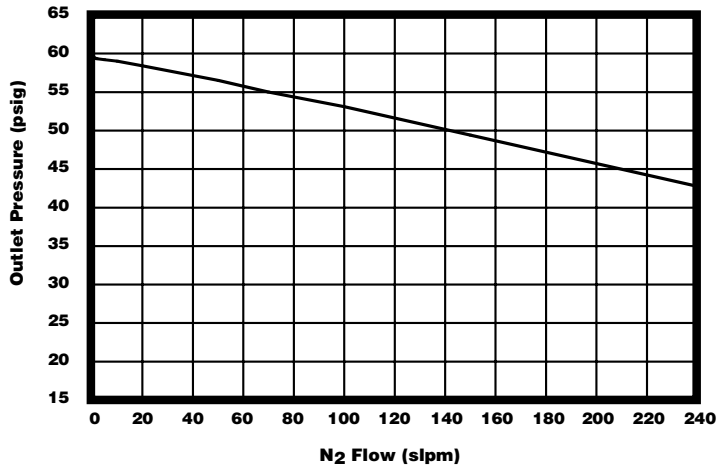
IR6000W Series

Flow Curves

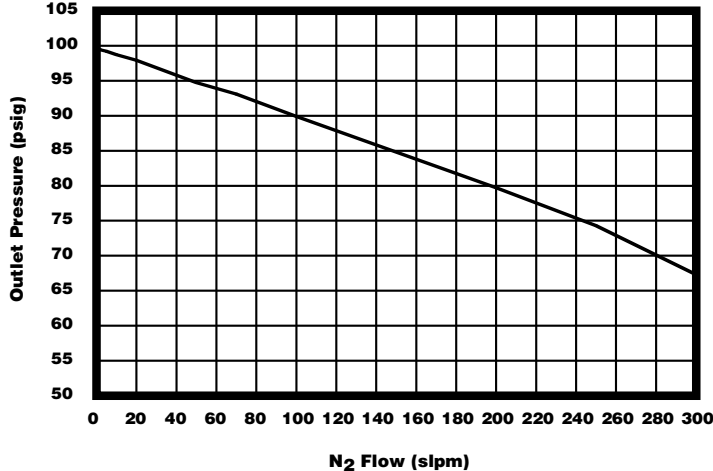
IR6001W .06 Cv
Inlet Pressure - 1500 PSIG



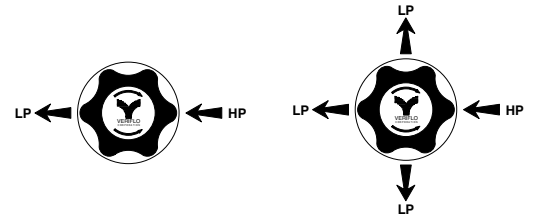
IR6002W .06 Cv
Inlet Pressure - 1500 PSIG



IR6003W .06 Cv
Inlet Pressure - 1500 PSIG

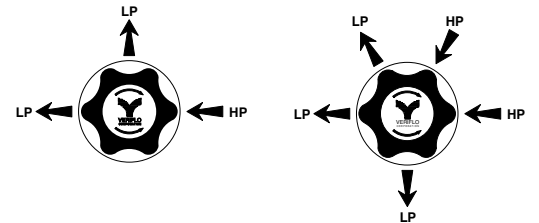


Porting Configurations



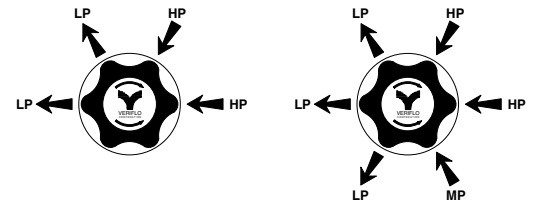
Porting Code 2P

Porting Code 4PB



Porting Code 3P

Porting Code 5P



Porting Code 4P

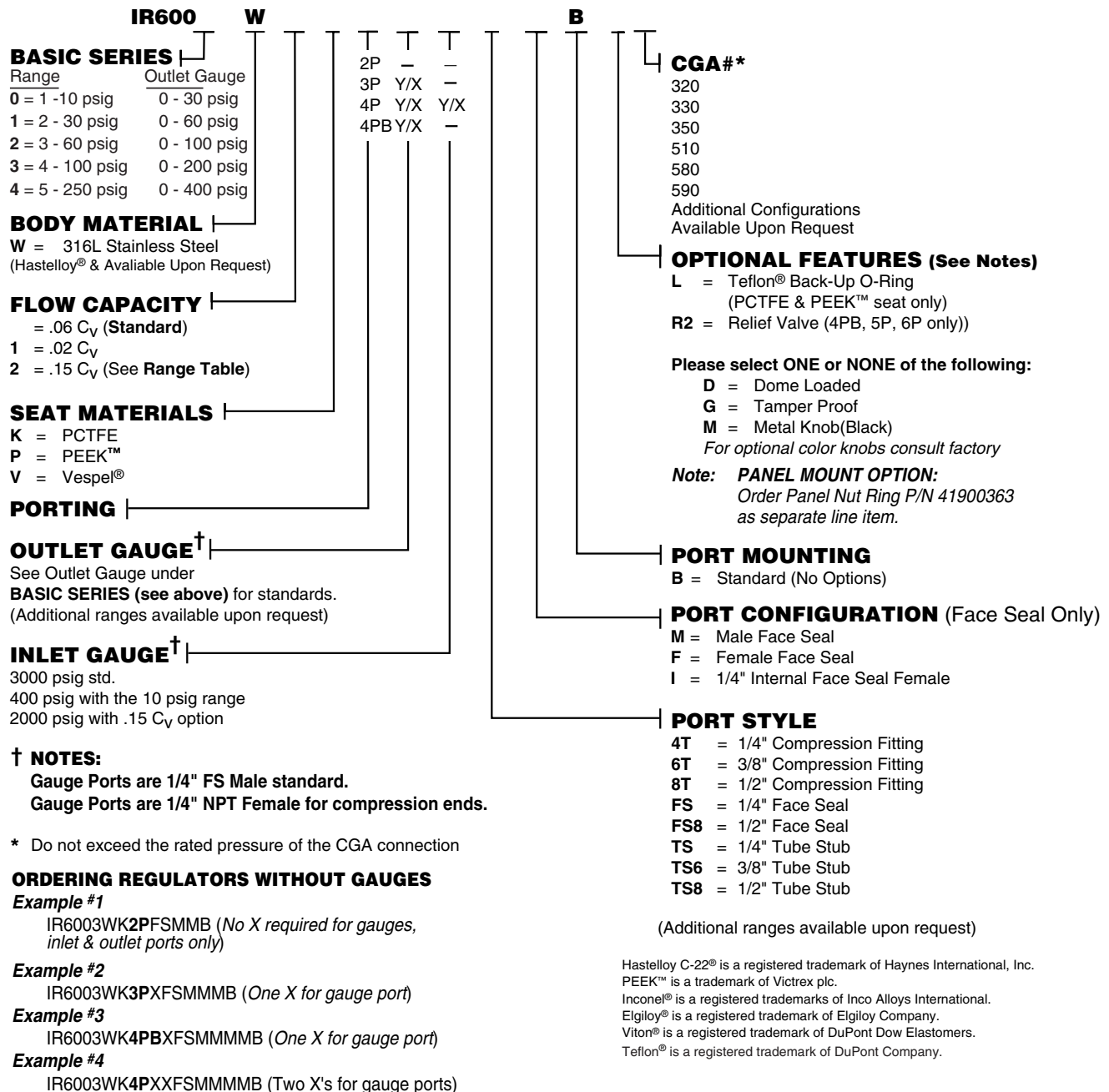
Porting Code 6P

Gauge Index

2P	No Gauge Ports
3P	One gauge Port
4P	Two gauge Ports
4PB	One Gauge Port
5P	Two Gauge Ports
6P	Two Gauge Ports

IR6000W Series

Ordering Information



Dimension Table

Connection Type	End to End Dimension
1/4" Compression Fitting	3.34 ± .02 in. (84.8 ± .5 mm)
3/8" Compression Fitting	3.48 ± .02 in. (88.4 ± .5 mm)
1/2" Compression Fitting	4.38 ± .03 in. (111.3 ± .8 mm)
1/4" Face Seal	3.70 ± .02 in. (94 ± .5 mm)
1/2" Face Seal	4.82 ± .02 in. (122.4 ± .5 mm)
All Tube Stubs	3.70 ± .02 in. (94 ± .5 mm)

Hastelloy C-22® is a registered trademark of Haynes International, Inc.
PEEK™ is a trademark of Victrex plc.
Inconel® is a registered trademarks of Inco Alloys International.
Elgiloy® is a registered trademark of Elgiloy Company.
Viton® is a registered trademark of DuPont Dow Elastomers.
Teflon® is a registered trademark of DuPont Company.

NPR4000 Series

Welded Negative Pressure Regulator



Parker Hannifin Corporation's Veriflo Division presents the High Purity NPR4000 regulator for applications involving negative delivery pressures with low pressure gas sources.

This regulator is specifically designed to regulate negative pressures down to -26 in Hg vacuum (100 Torr). Typical applications include the delivery of low pressure gases from liquid sources such as WF₆, BCL₃.



features

- ▶ "VeriClean", Veriflo's low sulfur high purity 316L, Stainless Steel™ that enhances electropolishing, welding, and corrosion resistance.
- ▶ Consistently maintains outlet set point.
- ▶ Fluid media: corrosive and non-corrosive gases.
- ▶ Low internal volume.
- ▶ Positive upward and downward diaphragm stops.

materials of construction

Wetted

Body "VeriClean", Veriflo's high purity type 316L Stainless Steel, Hastelloy C-22®
 Compression Member Inconel®
 Diaphragm Hastelloy C-22®
 Pin Hastelloy C-22®
 Poppet Elgiloy®
 Poppet Spring 316L Stainless Steel, Hastelloy C-22®
 Screen Hastelloy C-22®
 Carrier Stainless Steel*, Hastelloy C-22®
 Seat PCTFE, PEEK™, Vespel®

Non-Wetted

Cap Nickel Plated Brass
 Nut 316L Stainless Steel, Nickel Plated Brass††
 Knob(White) ABS Plastic

operating conditions

Maximum inlet pressure 250 psig (17 barg)
 Outlet pressure 100 torr to 10 psig (-26 in Hg to .7 barg)
 Temperature:
 PCTFE -40°F to 150°F (-40°C to 66°C)
 PEEK™ -40°F to 275°F (-40°C to 135°C)
 Vespel® -40°F to 500°F (-40°C to 260°C)

functional performance

Flow capacity:
 Standard C_v .06
 Optional C_v .02, .15 (SEMI Flow Coefficient Test #F-32-0998)
 Design Leak Rate:
 Outboard 1 x 10⁻⁹ scc/sec He
 Inboard 2 x 10⁻¹⁰ scc/sec He
 Across seat 4 x 10⁻⁸ scc/sec He
 Supply Pressure Effect06 psig (.04 barg) per 100 psig(6.80 barg)

standard configurations

Any configuration of 1/4" FS male and/or female fittings: Gland to gland length 3.70±.02 in. (94.0 ± .5 mm) See Porting Guide for available configurations.

internal volume

4.0 cc

surface finishes

Standard Ra . . . 10 micro inch (.25 micro meter)

approximate weight

1.5 lbs. (.7 kg)

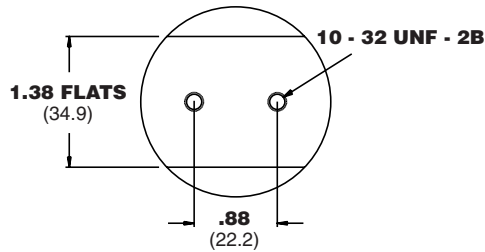
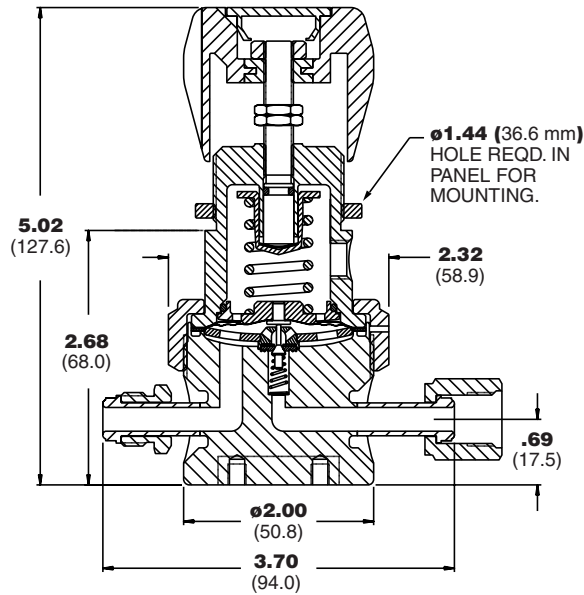
* Proprietary Carpenter Stainless Steel with corrosion resistance equal or better than 316.

†† Nickel Plated Brass for PCTFE seat.

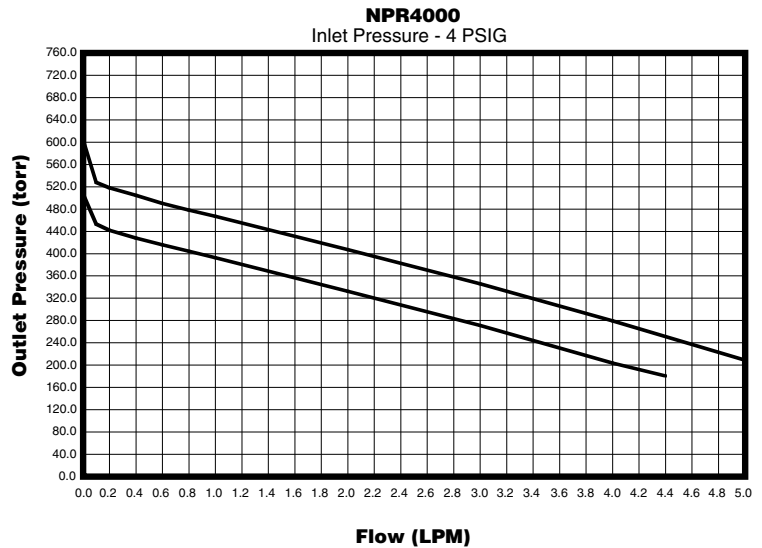


NPR4000 Series

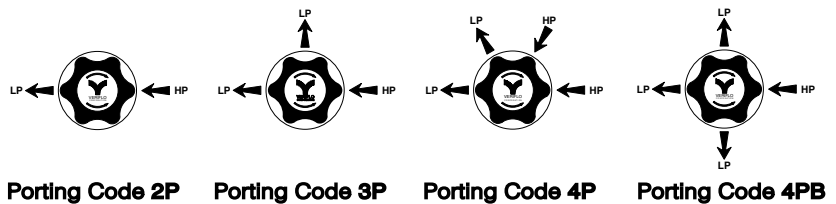
Cross Sectional Drawing



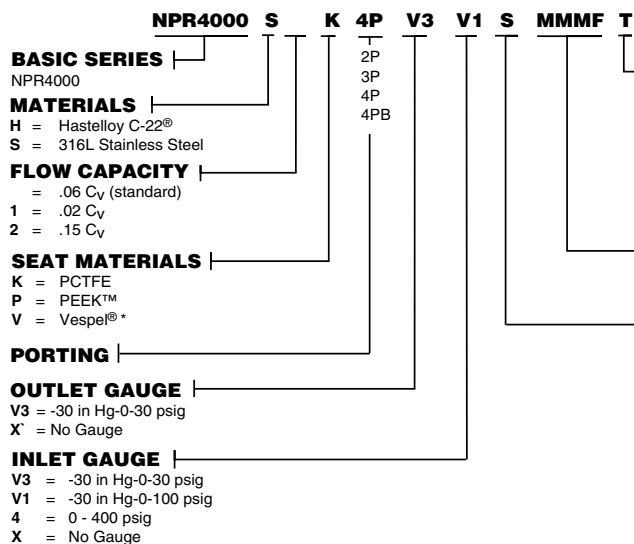
Flow Curves



Porting Configurations



Ordering Information



OPTIONAL FEATURES
T = Corrosion trim, Internal (Hastelloy® C-22 Carrier)

*Note: PANEL MOUNT RING:
Order Panel Nut Ring
P/N 41900363 as separate
line item.*

PORT CONFIGURATION
M = Male
F = Female

PORT STYLE
FS = 1/4" Face Seal
TS = 1/4" Tube Stub
4T = 1/4" Compression Fitting

NOTES:
Gauge Ports are 1/4" FS Male standard.
Gauge Ports are 1/4" NPT Female for compression ends.

* Recommended for Nitrous Oxide (N₂O) Service

Hastelloy C-22® is a registered trademark of Haynes International, Inc.
Incone® is a registered trademark of Inco Alloys International.
Elgiloy® is a registered trademark of Elgiloy Company.
Vespel® is a registered trademark of DuPont Company.
PEEK™ is a trademark of Victrex plc.

HFR900W Series

Welded High Flow Regulator



Parker Hannifin Corporation's Veriflo Division presents the HFR900W Regulator. The HFR900W is designed and engineered used for the control of high purity, corrosive, toxic, flammable, and inert gases, at a high flow rate and low inlet pressure.



features

- ▶ "VeriClean", Veriflo's low sulfur high purity 316L, Stainless Steel™ that enhances electropolishing, welding, and corrosion resistance.
- ▶ Internally Electropolished.
- ▶ Connections are welded to the regulator body by autogenous butt welding. This process eliminates small cavities that could create long-term "virtual leaks" and affect the purity of the process gas.
- ▶ The HFR900W was designed to withstand an internal vacuum without distortion of the diaphragm or deterioration of the seat and seal.
- ▶ The low leakage rates of the HFR900W Series eliminates the back diffusion of atmospheric contamination into the system.



materials of construction

Wetted

Body "VeriClean", Veriflo's high purity type 316L Stainless Steel
Diaphragm 316L Stainless Steel
Seat 316L Stainless Steel
Seal Teflon® and Viton® or optional Teflon® and Kalrez®

Non-Wetted

Cap Nickel Plated Brass
Knob (Black) ABS Plastic

operating conditions

Maximum supply pressure:
HFR90()WV 500 psig (35 barg)
HFR90()WK 200 psig (14 barg)
Outlet Pressure 1-30 psig (2 barg)
2-75 psig (5 barg)
5-150 psig (10 barg)
Temperature -40°F to 150°F (-40°C to 66°C)

functional performance

Design burst pressure:
90()WV 1500 psig (105 barg)
90()WK 600 psig (41 barg)

Design Proof pressure:
90()WV 750 psig (51 barg)
90()WK 300 psig (21 barg)

Flow capacity $C_v = .85$
(SEMI Flow Coefficient Test #F-32-0998)

Design Leak Rate:
Outboard 2×10^{-8} scc/sec He
Inboard 2×10^{-9} scc/sec He

Supply pressure effect:
4 psig per 100 psig (.3 per 7 barg)

standard configurations

3/8", 1/2" Tube Stub
1/2" Parker Face Seal Fittings
1/4", 1/2" Parker A-Lok Compression Fittings

See Regulator Porting Guide of other available options.

internal volume

2.33 cu in (38 cc)

surface finishes

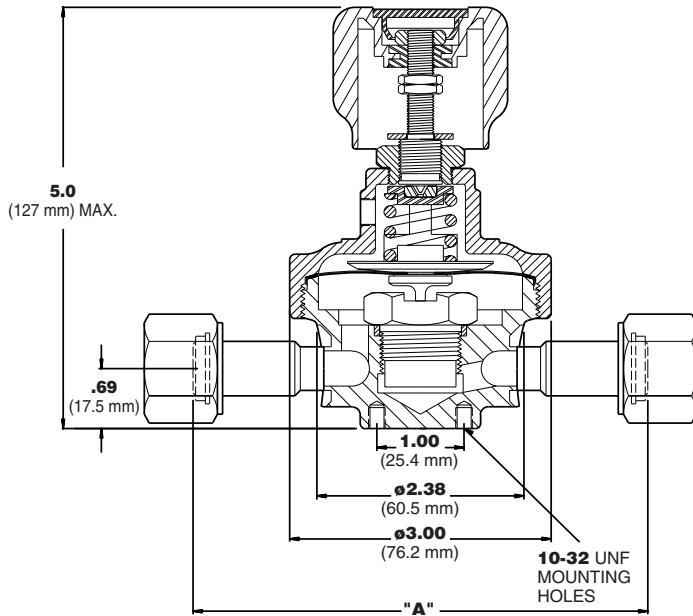
Standard Ra 15 - 20 micro-inch
(.38 - .5 micro meter) or less

approximate weight

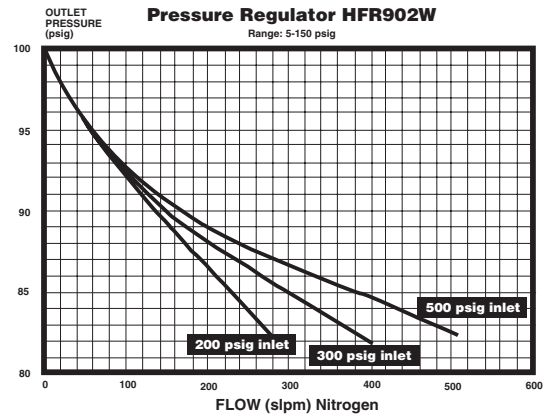
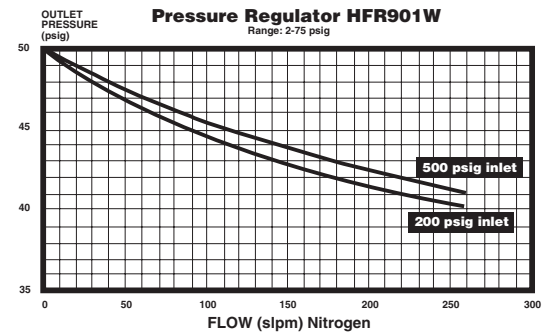
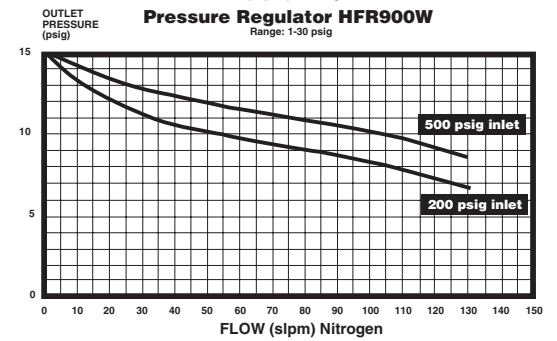
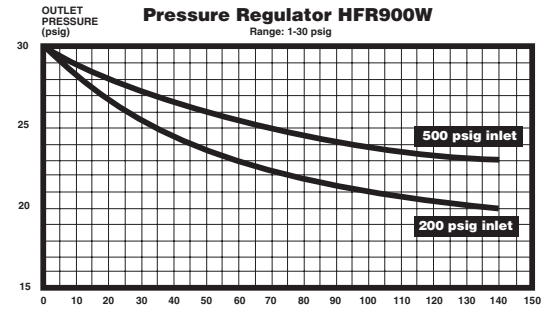
2.5 lbs. (1.2 kg)

HFR900W Series

Cross Sectional Drawing



Flow Curves



Connection Chart

Connection Size inlet & outlet	"A"	
	inch	mm
1/4" TS	3.76	95.50
3/8" TS	5.00	127.00
1/2" TS	5.00	127.00
1/4" FS	4.30	109.00
1/2" FS	5.20	133.00
1/2" Compression Fittings	4.78	121.40

Ordering Information

HFR900 W 4P 03 6 FS8 FMMF V PM

BASIC SERIES

HFR900 = 1-30 psig
HFR901 = 2-75 psig
HFR902 = 5-150 psig

MATERIALS

W = Welded 316L Stainless Steel

PORTING

2P = 2 Ports
3P = 3 Ports
4P = 4 Ports
4PB = 4 Ports

REGULATOR OUTLET GAUGE

03 = 0-30 psig
01 = 0-100 psig
2 = 0-200 psig
X = No Gauge

* Compression fittings are welded and inclusive of nuts and ferrules.

OPTIONAL FEATURES

PM = Panel Mount
R = Relief Valve

SEAL MATERIAL

K = Kalrez® (200 psig max)
V = Viton® (500 psig max)

PORT CONFIGURATION

M = Male
F = Female
I = Internal Face Seal
(1/4" Gauge Port Only)

PORT STYLE

FS = 1/4" Face Seal
FS8 = 1/2" Face Seal
TS = 1/4" Tube Stub
TS6 = 3/8" Tube Stub
TS8 = 1/2" Tube Stub
8T = 1/2" Compression Fittings*

REGULATOR INLET GAUGE

4 = 0-400 psig
6 = 0-600 psig
X = No Gauge

Viton® is a registered trademark of DuPont Dow Elastomers.
Kalrez® and Teflon® are registered trademarks of DuPont Company.



Parker Hannifin Corporation's Veriflo Division presents the BFR5K Bulk Gas Series regulator. The BFR5K was created in response to the need for a small, high flow, high performance regulator for semiconductor processing.

This state-of-the-art device builds on the knowledge gained in fabrication of the Veriflo SQ regulator line to provide the cleanest operating gas components available in the world.

The BFR5K provides a stable outlet pressure over a wide variety of conditions with flow rates as high as 10,000 slpm.



The unique balanced poppet design allows the regulator to maintain the outlet pressure setting regardless of changes in the upstream pressure.

features

- ▶ Standard 316L Stainless Steel Poppet and 321 Stainless Steel Bellows.
- ▶ High flow capacity with minimal pressure drop.
- ▶ Balanced poppet provides for minimal supply pressure effect.
- ▶ Tied diaphragm to poppet for added safety.
- ▶ Hurricane cleaning for "near absolute" contamination control.
- ▶ Capable of operating at a wide range of flows from 100 up to 10,000 slpm.
- ▶ Design and materials of construction ensure compatibility with semiconductor bulk gases.
- ▶ No wetted spring.

materials of construction

Wetted

Body "VeriClean", Veriflo's high purity type 316L VAR Stainless Steel™
 Seat PCTFE
 Bellows:
 Inner Inconel® 718
 Outer 321 Stainless Steel
 Poppet & Trim "VeriClean", Veriflo's high purity type 316L VAR Stainless Steel

Non-wetted

Cap. Nickel Plated Brass

operating conditions

Maximum inlet pressure 500 psig
 Outlet pressure 0-200 psig
 Temperature -40°F to 150°F (-40°C to 66°C)

functional performance

Flow Capacity C_v 4.5
 (SEMI Flow Coefficient F-32)

Design Leak Rate:

Across Seat 5×10^{-6} scc/sec He
 Inboard 2×10^{-10} scc/sec He
 Outboard 1×10^{-9} scc/sec He

standard connections

See chart on reverse side

surface finishes

Standard Ra 10 micro inch
 (.25 micro meter) or less
 Optional Ra EV=5 micro inch
 (.13 micro meter) or less

internal volume

71 cc without connections

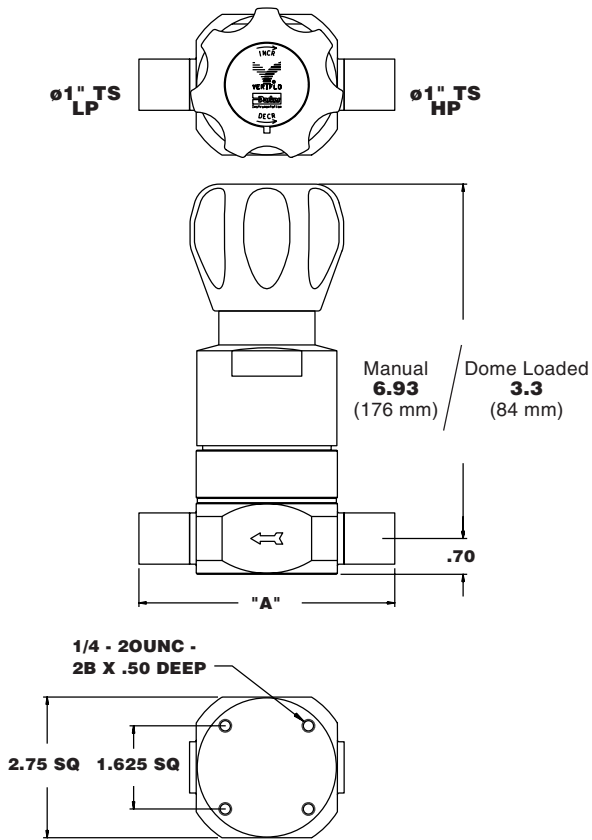
approximate weight

Dome Loaded 5.7 lbs (2.6 kg)
 Manual 7.7 lbs (3.5 kg)
 (with 1.00" Tube Stubs)

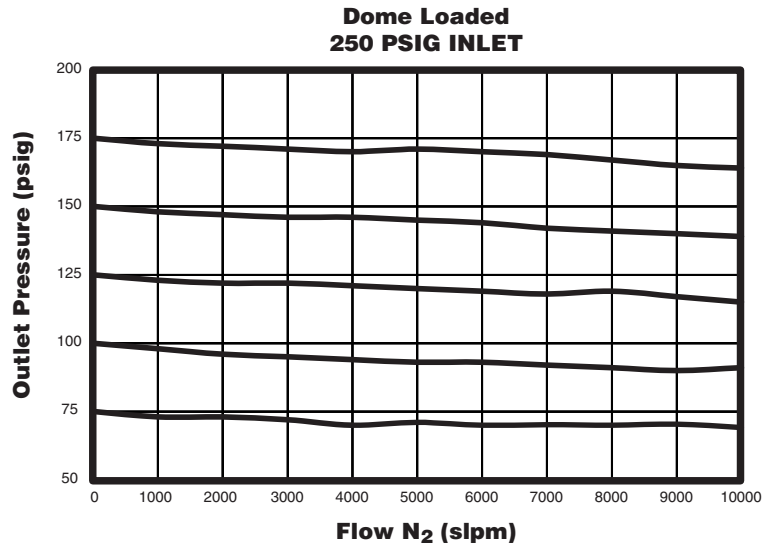


BFR5K Series

Dimensional Drawing



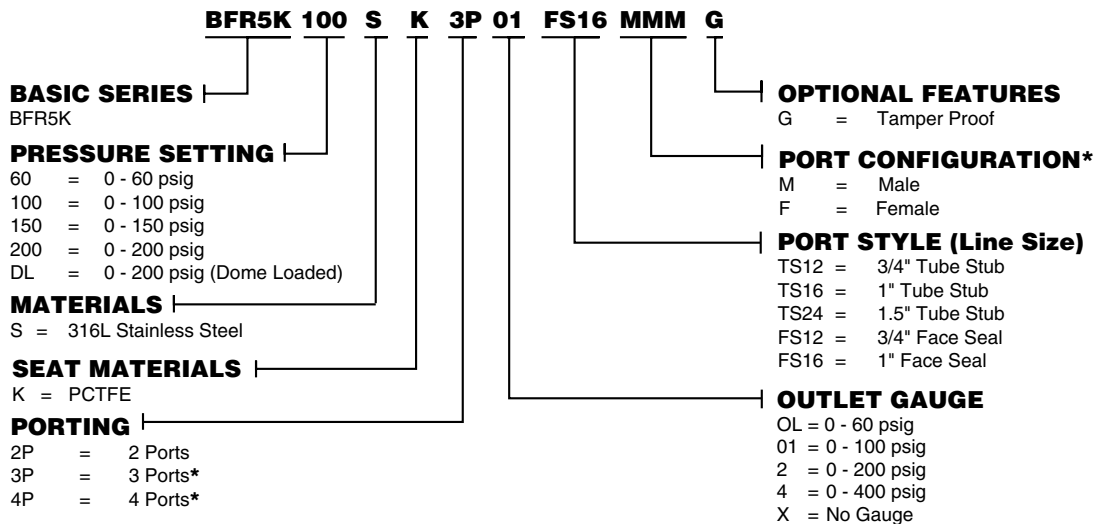
Flow Curves



End to End Dimension Chart

Tubing			
	3/4" Tube	1" Tube	1.5" Tube
"A" inches	5.0	5.0	10.5
"A" mm	127.0	127.0	266.7
Fitting			
	3/4" Face Seals	1" Face Seals	
"A" inches	6	6.5	
"A" mm	152.4	165.1	

Ordering Information



* Gauge port is standard 1/4" Face Seal Male only.

Incone[®] is a registered trademark on Inco Alloys International.
PEEK[™] is a trademark of Victrex plc.



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<http://www.veriflo.com>

Catalog: 4509
LitPN: 25000183
Revision: A • 10/03

