

Balston Steam and Sterile Air Filters for the Food Industry

Remove 98+% of 0.01 micron particles

Remove liquid condensate at the same efficiency as for solid particles

Remove essentially all nonvolatile boiler feedwater chemicals

Comply with USFDA, USDA, Health Protection Branch of Health and Welfare Canada, and 3-A accepted practices

Stop carryover of boiler feedwater chemicals





Balston® Steam Filters

Balston Series SR Filters are in full compliance with the requirements of the US Food, Drug and Cosmetic Act. They also meet the regulations for Indirect Food Additives used as Basic Components for Repeated Use Food Contact Surfaces as specified in 21 CFR Part 177, and Current Good Manufacturing Practices, 21 CFR Part 110. These filters have been accepted by the USDA for use in federally inspected meat and poultry plants. Balston Steam Filters are in full compliance with the 3A Accepted Practices (Number 609-04) for producing steam of culinary quality. They are also in full compliance with the requirements of the Health Protection Branch of Health and Welfare Canada.

Benefits

Balston Steam Filters eliminate particulate contamination of food products caused by direct contact with dirty steam. Other benefits include: reduction in steam condensate mixing with food products when steam is used for agitating, mixing, or cooking; eliminate taste and odor problems by reducing boiler feedwater carryover; Reduced maintenance requirements.



Model 23/75SR



Model SP6-23/75SR





Notes:

mounted on a stand.

1 Each SP3, SP4, SP6 filter is supplied

2 Constructed of food grade EPR.3 Each Steam Filter Assembly is supplied with filter cartridges installed.

Recommended Steam Filters		
For 3/4" and 1" Steam Lines	For 1-1/2" Steam Lines	For 2" Steam Lines
Model 23/75SR is recommended in smaller lines with a steam flow of up to 500 lbs. per hour. The filter is complete with filter cartridge, steam trap, and bleeder valve.	Model SP3-23/75SR is recom- mended. It will filter up to 1500 lbs. of steam per hour. Each of the three filters has its own steam trap. A master trap disposes of most condensate before it reaches the filters. Manifolds can be connected to flow from left to right or right to left.	Model SP4-23/75SR is recom- mended. It will filter up to 2000 lbs. of steam per hour. The Model SP6- 23/75SR will filter up to 3000 lbs of steam per hour. Steam trap and manifold features are the same as the Model SP3-23/75.

Principal Specifications								
Model	23/75\$R	SP2-23/75R	SP3-23/75SR	SP4-23/75SR	SP6-23/75SR			
Port Size	1" NPT	1 1/2" NPT	1 1/2" NPT	2" NPT	2" NPT			
Max Pressure	125 psig	125 psig	125 psig	125 psig	125 psig			
Flow Rate	500 lbs/hr	1000 lbs/hr	1500 lbs/hr	2000 lbs/hr	3000 lbs/hr			
Materials of Construction	304 SS	304 SS	304 SS	304 SS	304 SS			
Seals (2)	EPR	EPR	EPR	EPR	EPR			
Shipping Wt	26 lbs. (12 kg)	Approx. 110 lbs	190 lbs. (86 kg)	220 lbs. (100 kg)	280 lbs. (127 kg)			
Dimensions	7"W X 35"L (18cm X88cm)	22"W X 46"L X 11"D (56cmX117cmX28cm)	29"W X 48"L X 21"D (74cmX122cmX53cm)	36"W X 48"L X 21"D (91cmX122cmX53cm)	50"W X 48"L X 21"D (74cmX122cmX53cm)			

Ordering Information								
For assistance, call toll-free at 1-800-343-4048 8AM to 5PM Eastern Time								
Model	23/75SR	SP2-23/75SR	SP3-23/75SR	SP4-23/75SR	SP6-23/75SR			
Replacement Filter Cartridges (Box of 10) (3)	200-75-SR	200-75-SR	200-75-SR	200-75-SR	200-75-SR			
Filter Cartridges per housing	1	2	3	4	6			

Remove all viable organisms

USDA accepted for use in federally inspected Meat and Poultry plants

Low pressure drop

Full compliance with FDA requirements



Model 200X Series



Model 2104 Series

Balston® Sterile Air Filters

Balston grade SA filter cartridges, rated at 99.9999+% efficiency for 0.01 micron particles, is at least 30 times better than the accepted standard for sterile air filters developed by independent research organizations in the U.S. and U.K. (request Bulletin TI-105A for a detailed discussion on Balston filter efficiency rating procedure, and Bulletin TI-935 for an independent test report on Balston Sterile Air Filters). Balston Sterile Air Filters are in full compliance with the requirements of the FDA.

Here's what one of your colleagues found:

A Balston sterile air filter assembly, consisting of Models 200X Series, was tested at the University of Massachusetts, Department of Food Science and Nutrition, under the direction of Professor David A. Evans, Ph.D.

"This sterile air system produced commercially sterile air and, to the limits of detection, no viable colonies of microorganisms were found".

- Professor David A. Evans, Ph.D.



Model 2206, 2208



Model 2312



Model A15/80

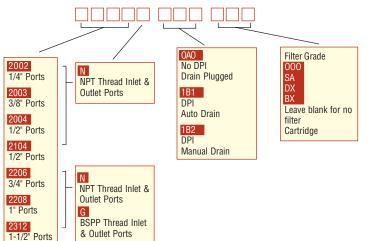


Filter Cartridge Description

1st Stage:	2nd Stage:	3rd Stage:
Grade DXE	Grade BXE	Grade SA
For removal of large quantities of oil, water, and dirt from compressed air. Prefilter to Grade BX.	For complete removal of trace quantities of oil, water, and dirt.	For removal of bacteria when providing sterile air.

Physical Properties, Mic	rofibre Filter Cartridges
Temperature Range	-150°F to 300°F (-100°C - 149°C)
Maximum Pressure Differential Across Filter, Inside-to-Outside Flow:	100 psi (60 psi for Grade SA Filter Tubes)
Materials of Construction	Borosilicate glass microfibers with fluorocarbon resin binder. Resistant to water, all hydrocarbon and synthetic lubricants.

Retention Efficiency						
Grade DXE	Efficiency for 0.01 Micron Particles and Droplets 93% @ 0.01 μm					
BXE	99.99% @ 0.01 μm					
SA	99.9999+% @ 0.01 µm					



Balston Filter Cartridge and Housing Selection

Balston provides two grades of coalescing filter cartridges, Grade DXE and Grade BXE. Singly or in tandem, these filters satisfy all requirements for removing liquid and solid contaminants from compressed air. These filters are recommended as prefilters in sterile air systems. The Balston Grade SA filter removes bacteria from compressed air. It is the final filter in a sterile air system.

How to Select the Filter Cartridge and Housing

- 1 Decide which grade(s) of filter cartridges fits the application (see selection boxes at left).
- 2 Select the filter housing with a port size equal to the line size where the filter is to be located.
- **3** For a new installation in which the line size has yet to be selected, determine the gas flow rate and pressure at the point where the filter will be located, and then refer to the flow chart on the reverse side of this data sheet. The filter port size must be equal to or larger than the line size (when specified).
- 4 If the sterile air filter assembly requires steam sterilization, stainless steel filter assemblies specifically designed for in-line steam sterilization must be used. These assemblies are identified by the RED print in the flow chart on the next page.

How to Order the Filter Assembly

- Build your own custom filter assembly using the guideline matrix to the left and specify your model number. Example: 1/2" filter with DPI and Auto Drain with Grade DXE Filter = 2104N-1B1-DXE.
- 2 Each assembly is shipped with the filter cartridge installed. To order additional filter cartridges, indicate the model number of the cartridges, and the grade. Examples 100-12-DXE, 100-12-BXE, or 100-12-SA, etc.





Steam Sterilization Procedure

In installations where the sterile air filter requires steam sterilization, we recommend the following procedures:

The steam sterilization pressure should not exceed 60 psig. Preferably, it should be held to 40 psig or less. A typical sterilization cycle is 30 psig steam for 30 minutes. Steaming time can be increased as desired without harm to the filter cartridges. The steam flow should not exceed the normal air flow for the unit. To ensure no buildup of condensate in the housing, condensate should be drained from the filter by a condensate drain valve during the steaming process.

The cleanliness of the steam is an important factor influencing the life of the Sterile Air Filter cartridges. Parker strongly recommends using Model 23 Steam Filters to ensure optimum operating life (see steam filter section of this literature pack).

When autoclaving, the Grade SA filter cartridges will tolerate temperatures to 300°F (149°C) in dry gas. Viton or other heat resistant seals should be used in the housing.

Filter Assembl Assemblies in maximum Reco	Refer to	low rates (SCFM), at 7 psi drop at indicated line pressure (or lefer to Principal Specification Charts in each product data sh ressure rating of each housing								
1st Stage	2nd Stage	3rd Stage	Port Size	20	40	60	80	100	125	150
2002N-IBI-DX	2002N-IBI-BX	2002N-OAO-SA <mark>A33B-SA</mark>	1/4	8	11	16	21	25	31	36
2104N-IBI-DX	2104N-IBI-BX	2104N-OAO-SA <mark>A45B-SA</mark>	1/2	19	30	41	51	63	76	90
2208N-IBI-DX	2208N-IBI-BX	2208N-0A0-SA <mark>A27/35B-SA</mark>	1	23	37	50	64	77	94	111
2312N-IBI-DX	2312N-IBI-BX	2312N-OAO-SA A27/80B-SA (1)	1 1/2	46	74	101	129	155	189	223
A15/80-DX	A15/80-BX	A15/80-SA A15/80-SA	2	94	148	202	256	310	378	445
AKC-0280-DX	AKC-0280-BX	AKC-0280-SA AKSB-0280-3-SA	3	190	300	400	510	620	755	890
AKC-0480-DX	AKC-0480-BX	AKC-0480-SA AKSB-0480-SA	4	380	590	810	1020	1240	1510	1780
AKC-0880-DX	AKC-0880-BX	AKC-0880-SA AKSB-0880-SA	6	750	1180	1620	2050	2480	3020	3560
AKC-1480-DX	AKC-1480-BX	AKC-1480-SA AKSB-1480-SA	8	1310	2070	2830	3580	4340	5300	6230
AKC-2280-DX	AKC-2280-BX	AKC-2280-SA AKSB-2280-SA	10	2070	3270	4460	5660	6850	8340	9840

Notes:

1 Two Type A27/80B-SA in parallel required.

-- Parker

Principal Specificati	Principal Specifications						
Model	2002,2003,2004(5)	2104(5)	2206(5)	2208(5)	2312(5)	A15/80	
Port Size	1/4",3/8",1/2" NPT	1/2" NPT	3/4" NPT	1" NPT	1 1/2" NPT	2" NPT	
Maximum Pressure	250 psig (1)	250 psig (1)	250 psig (1)	250 psig (1)	250 psig (1)	250 psig (1)	
Maximum Temperature	170°F (77°C)	170°F (77°C)	130°F (54°C)	130°F (54°C)	130°F (54°C)	130°F (54°C)	
Materials of Construction							
Head	Anod. Alum.	Anod. Alum.	Anod. Alum.	Anod. Alum.	Anod. Alum.	Anod. Alum.	
Bowl	Anod. Alum.	Anod. Alum.	Steel	Steel	Steel	Steel	
Internals	Nylon	Nylon	St. Steel	St. Steel	St. Steel	St. Steel	
Seals	Buna-N	Buna-N	Buna-N	Buna-N	Buna-N	Buna-N	
Shipping Weight	2 lbs. (0.9 kg)	2.5 lbs. (1 kg)	8 lbs. (3.6 kg)	8 lbs. (3.6 kg)	15 lbs. (6.8 kg)	11 lbs. (5 kg)	
Dimensions	3.3"W X 8.5"L (8cm X 22cm)	3.3"W X 11.3"L (8cm X 28cm)	4"W X 13"L (10cm X 33cm)	4"W X 13"L (10cm X 33cm)	5.0"W X 17"L (13cm X 43cm)	6.3"W X 28"L (16cm X 71cm)	

Ordering Information

For assistance, call toll-free at 1-800-343-4048 8AM to 5PM Eastern Time

Model	2002,2003,2004(5)	2104(5)	2206(5)	2208(5)	2312(5)	A15/80
Assembly with Grade DX Filter Cartridge	200?-IBI-DX	2104N-IBI-DX	2206N-IBI-DX	2208N-IBI-DX	2312N-IBI-DX	A15/80-DX
Assembly with Grade BX Filter Cartridge	200?-IBI-BX	2104N-IBI-BX	2206N-IBI-BX	2208N-IBI-BX	2312N-IBI-BX	A15/80-BX
Assembly with Grade SA Filter Cartridge & Support Core	200?-0A0-SA	2104N-0A0-SA	2206N-0A0-SA	2208N-0A0-SA	2312N-0A0-SA	A15/80-SA
Differential Pressure Indicator (optional)(2)	Included	Included	Included	Included	Included	Included
Filter Cartridges (3)						
Number Required	1	1	1	1	1	1
Box of 3 (4)	3/100-12-🗅	3/100-18-🗅	3/150-19-🗅	3/150-19-🗅	3/200-35-🗅	3/200-80-🗅
Box of 5 (4)	5/100-12-🗅	5/100-18-🗅	5/150-19-🗅	5/150-19-🗅	5/200-35-🗅	5/200-80-🗅
Box of 10 (4)	100-12-🗅	100-18-🗆	150-19-🗅	150-19-🗅	200-35-🗅	200-80-🗅

Notes:

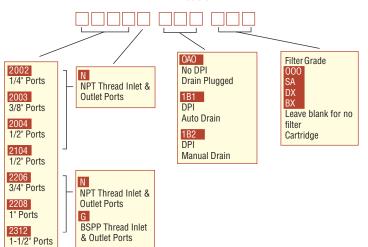
1 Maximum pressure ratings are for temperatures to 130°F (54°C). Please consult factory for maximum pressure ratings at elevated temperatures. 2 Differential Pressure Indicator is not supplied with assemblies containing Grade SA Cartridges. Maximum pressure rating for 41-082 is 250 psig. The DPI is sensitive in the range of 0-5 psi differential. 3 To order filter cartridges, indicate the grade of filter cartridge by placing the appropriate letter after the ordering number. Examples: 5/100-12-DXE, 100-18-BXE, 150-19-SA.

4 Grades BXE, DXE are available only in boxes of 5 and 10. Grade SA is available in boxes of 3 and 10.

5 Lifetime (20 year) warranty included. Contact your local representative for details.

How to Order the New "2000 Series"

Build your own custom filter assembly using the guideline matrix to the right and specify your model number. Example: 1/2" filter with DPI and Auto Drain with Grade DXE Filter = 2104N-1B1-DX





Remove all viable organisms

Full compliance with FDA requirements

High flow rates

USDA accepted for use in federally inspected meat and poultry plants



Model AKC-0280



Model AKC-1480



Parker Hannifin Corporation Filtration and Separation Division Haverhill, MA 1-800-343-4048 www.parker.com/balston

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Balston grade SA filter cartridges, rated at 99.9999+% efficiency for 0.1 micron particles, is at least 30 times better than the accepted standard for sterile air filters developed by independent research organizations in the U.S. and U.K. (request Bulletin TI-105A for a detailed discussion on Balston filter efficiency rating procedure, and Bulletin TI-935 for an independent test report on Balston Sterile Air Filters). Balston Sterile Air Filters are in full compliance with the requirements of the FDA.

Here's what one of your colleagues found:

A Balston sterile air filter assembly, consisting of 1/4" NPT Models of Grade DX, Grade BX and Grade SA were tested at the University of Massachusetts, Department of Food Science and Nutrition, under the direction of Professor David A. Evans, Ph.D.

"This sterile air system produced commercially sterile air and, to the limits of detection, no viable colonies of microorganisms were found".

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Principal Specifications	S				
Model	AKC-0280	AKC-0480	AKC-0880	AKC-1480	AKC-2280
Port Size	3" Flange	4" Flange	6" Flange	8" Flange	10" Flange
Maximum Pressure (1)	250 psig	250 psig	200 psig	200 psig	200 psig
Maximum Temperature (2)	230°F (110°C)	230°F (110°C)	250°F (110°C)	250°F (110°C)	250°F (110°C)
Materials of Construction	Carbon steel vessel	with 303 Stainless Steel	filter tube holders and E	Buna N seals.	
Closure Type	Flat flanged top with	n swing bolts and Buna I	l "O" rings.		
Shipping Weight	132 lbs. (60 kg)	210 lbs. (95 kg)	360 lbs. (163 kg)	590 lbs. (268 kg)	880 lbs. (400 kg)
Dimensions	36"H X 16"W	36"H X 21"W	38"H X 25"W	54"H X 34"W	56"H X 36"W
	(91cm X 40cm)	(91cm X 53cm)	(97cm X 64cm)	(137cm X 86cm)	(142cm X 91cm)
Flange Center Line to Floor Dimension	7.75" (20cm)	6.25" (11cm)	7.5" (19cm)	16.25" (41cm)	17.25" (44cm)

Ordering Information (3)

For assistance, call toll-free at 1-800-343-4048 8AM to 5PM Eastern Time

Model	AKC-0280	AKC-0480	AKC-0880	AKC-1480	AKC-2280
Assembly with Grade DX Filter Cartridge	AKC-0280-DX	AKC-0480-DX	AKC-0880-DX	AKC-1480-DX	AKC-2280-DX
Assembly with Grade BX Filter Cartridge	AKC-0280-BX	AKC-0480-BX	AKC-0880-BX	AKC-1480-BX	AKC-2280-BX
Assembly with Grade SA Filter Cartridge & Support Core	AKC-0280-SA	AKC-0480-SA	AKC-0880-SA	AKC-1480-SA	AKC-2280-SA
Filter Cartridges					
Number Required	2	4	8	14	22
Box of 3 (4)	3/200-80-🗅	3/200-80-🗅	3/200-80-🗅	3/200-80-🗅	3/200-80-🗅
Box of 5 (5)	5/200-80-🗅	5/200-80-🗅	5/200-80-🗅	5/200-80-🗅	5/200-80-🗅
Box of 10	200-80-🗅	200-80-🗆	200-80-🗆	200-80-🗅	200-80-🗆

Notes:

1 Vessel is ASME Section VIII, Division 1 code stamped for rated pressure. All AKC series housings have CRN registration numbers assigned in all Canadian provinces.

2 Maximum operating temperature may be limited by seal material. Consult factory for recommendations at elevated temperatures. 3 Filter assemblies are shipped complete with automatic drain, filter cartridges, and differential pressure indicator.

Automatic Drain

The maximum operating pressure for the Model 20-211 Automatic Drain is 400 psig. Minimum operating pressure is 10 psig.

Differential Pressure Indicator

The maximum operating pressure for the Differential Pressure Indicator Model 41-071 is 250 psig. The DPI is sensitive in the range of 0-5 psi.

The Automatic Drain and Differential Pressure Indicator are not included with assemblies containing SA cartridges. 4 To order filter cartridges, indicate the grade of filter cartridge by placing the appropriate letter after the ordering number. Examples: 5/100-12-DXE, 100-18-BXE, 150-19-SA.

5 Grades BXE, DXE are available in boxes of 5 and 10 only. Grade SA is available in boxes of 3 and 10.



Remove all viable organisms

In-line steam sterilization

Low pressure drop

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Model A45B-SA



Model A27/35B-SA, A27/80B-SA







Principal Specifications							
Model	A33B	A45B	A27/35B	A27/80B			
Inlet and Outlet Ports (1)	1/4" NPT	1/2" NPT	1" NPT	1" NPT			
Drain Port (2)	1/8" NPT	1/8" NPT	1/4" NPT	1/4" NPT			
Materials of Construction							
Head	316SS	316SS	316SS	316SS			
Bowl	316SS	316SS	316SS	316SS			
Internals	316SS	316SS	316SS	316SS			
Seals (3)	Viton	Viton	Viton	Viton			
Maximum Temperature	400°F (204°C)	400°F (204°C)	400°F (204°C)	400°F (204°C)			
Maximum Pressure (4)	425 psig	250 psig	800 psig	800 psig			
Maximum Steam Pressure for Sterilization	60 psig	60 psig	60 psig	60 psig			
Shipping Weight	3 lbs. (1 kg)	5 lbs. (2 kg)	16 lbs. (7 kg)	20 lbs. (9 kg)			
Dimensions	2.6"Dia X 4.9"L (7cm X 12cm)	2.6"Dia. X 8.4"L (7cm X 21cm)	4.0"Dia. X 16"L (10cm X 40cm)	4.0"Dia. X 27"L (10cm X 69cm)			

Ordering Information

For assistance, call toll-free at 1-800-343-4048 8AM to 5PM Eastern Time

Model	A33B	A45B	A27/35B	A27/80B
Assembly with Grade SA Filter Cartridge	A33B-SA	A45B-SA	A27/35B-SA	A27/80B-SA
Filter Cartridges:				
Number Required	1	1	1	1
Box of 3	3/100-12-SA	3/100-25-SA	3/200-35-SA	3/200-80-SA
Box of 10	100-12-SA	100-25-SA	200-35-SA	200-80-SA

Notes:

1 Adaptors are available which convert threaded ports to sanitary type clamp connections. Ordering Information: Part # 73803 1" NPT x 1" Sanitary

Part # 73804 1 1/2" NPT x 1 1/2" Sanitary Part # 73805 2" NPT x 2" Sanitary 2 Condensate drain valve required. Supplied by customer.

3 Constructed of food grade Viton.

4 Maximum pressure ratings are for temperatures to 130°F (54°C). Please consult factory for maximum pressure ratings at elevated temperatures.



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Model AKSB-0280-3-SA



Model AKSB-1480-SA





Principal Specifications							
Model	AKSB-0280-2-SA	AKSB-0280-3-SA	AKSB-0480-SA	AKSB-0880-SA	AKSB-1480-SA	AKSB-2280-SA	
Port Size	2" Flange	3" Flange	4" Flange	6" Flange	8" Flange	10" Flange	
Materials of Construction	316SS	316SS	316SS	316SS	316SS	316SS	
Seals (1)	Viton	Viton	Viton	Viton	Viton	Viton	
Maximum Pressure (2)	200 psig	200 psig	200 psig	200 psig	200 psig	200 psig	
Maximum Temperature	200°F (93°C)	200°F (93°C)	200°F (93°C)	200°F (93°C)	200°F (93°C)	200°F (93°C)	
Maximum Steam Pressure	60 psig	60 psig	60 psig	60 psig	60 psig	60 psig	
for Sterilization	140 lbs. (64 kg)	140 lbs. (64 kg)	210 lbs. (95 kg)	360 lbs. (163 kg)	590 lbs. (268 kg)	880 lbs. (400 kg)	
Shipping Weight	16"W X 36"L	16"W X 36"L	20"W X 36"L	25"W X 38"L	34"W X 54"L	36"W X 56"L	
Dimensions	(41cm X 91cm)	(41cm X 91cm)	(53cm X 91cm)	(64cm X 97cm)	(86cm X 137cm)	(91cm X 142cm)	

Ordering Information							
For assistance, call toll-free at 1-800-343-4048 8AM to 5PM Eastern Time							
Model	AKSB-0280-2	AKSB-0280-3	AKSB-0480	AKSB-0880	AKSB-1480	AKSB-2280	
Assembly with Grade SA Filter Cartridge	AKSB-0280-2-SA	AKSB-0280-3-SA	AKSB-0480-SA	AKSB-0880-SA	AKSB-1480-SA	AKSB-0280-SA	
Filter Cartridges:							
Box of 3	3/200-80-SA	3/200-80-SA	3/200-80-SA	3/200-80-SA	3/200-80-SA	3/200-80-SA	
Box of 10	200-80-SA	200-80-SA	200-80-SA	200-80-SA	200-80-SA	200-80-SA	
Number per housing	2	2	4	8	14	22	

Notes:

1 Constructed of food grade Viton.

2 Vessel is ASME Section VIII Division 1

Code stamped for rated pressure.



Application Notes

